

# Extraflame®

## Riscaldamento a Pellet



UK

### PELLET STOVES USER MANUAL

### ANGELA EVO

### ANGELA PLUS EVO

**MADE IN ITALY**  
design & production

## APPLY TECHNICAL DATA LABEL



# ATTENTION



**SURFACES CAN BECOME VERY HOT!  
ALWAYS USE PROTECTIVE GLOVES!**

*During combustion, thermal energy is released that significantly increases the heat of surfaces, doors, handles, controls, glass, exhaust pipes, and even the front of the appliance. Avoid contact with those elements if not wearing protective clothing (protective gloves included). Make sure children are aware of the danger and keep them away from the stove during operation.*

**ENGLISH.....4**

<b>WARNINGS .....</b>	<b>4</b>
<b>SAFETY .....</b>	<b>4</b>
<b>ROUTINE MAINTENANCE .....</b>	<b>6</b>
<b>INSTALLATION.....</b>	<b>7</b>
<b>HERMETICALLY SEALED INSTALLATION .....</b>	<b>10</b>
COMBUSTION AIR.....	10
FUMES EXHAUST SYSTEM.....	10
<b>DETAILS OF ANGELA EVO .....</b>	<b>11</b>
<b>DETAILS OF ANGELA PLUS EVO .....</b>	<b>12</b>
<b>COMBUSTION AIR.....</b>	<b>13</b>
<b>FLUE GAS OUTLET.....</b>	<b>13</b>
<b>HOT AIR DUCTING.....</b>	<b>13</b>
ADDITIONAL THERMOSTAT TO CONTROL THE DUCT MOTOR.....	13
<b>OPERATION IN AIR DUCTING WITH THERMOSTAT OR PROBE (OPTIONAL) .....</b>	<b>14</b>
<b>DUCTING EXTENSION.....</b>	<b>15</b>
BULB THERMOSTAT REACTIVATION.....	15
FUSE.....	15
<b>PELLETS AND LOADING .....</b>	<b>16</b>
<b>PELLET HOPPER - PRESSURISED CLOSURE.....</b>	<b>16</b>
<b>RADIO/EMERGENCY CARD .....</b>	<b>17</b>
<b>HANDHELD REMOTE .....</b>	<b>18</b>
CONFIGURATION .....	18
HANDHELD REMOTE ROOM PROBE CALIBRATION .....	18
BATTERY TYPE AND REPLACEMENT .....	18
<b>CHARACTERISTICS OF THE HANDHELD DEVICE .....</b>	<b>19</b>
<b>DISPLAY .....</b>	<b>20</b>
<b>GENERAL MENU .....</b>	<b>21</b>
GENERAL WARNINGS .....	21
<b>FIRST IGNITION SETTINGS.....</b>	<b>22</b>
DATE-TIME .....	22
LANGUAGE .....	22
DEGREES .....	22
<b>OPERATION AND LOGIC .....</b>	<b>23</b>
<b>MODES .....</b>	<b>24</b>
<b>FRONT AIR .....</b>	<b>24</b>
<b>AIR DUCTING (ANGELA PLUS) .....</b>	<b>24</b>
<b>AIR ZONE CONTROL (ANGELA PLUS) .....</b>	<b>24</b>
<b>EASY SETUP.....</b>	<b>24</b>
<b>CHRONO .....</b>	<b>25</b>
ENABLING .....	25
PRG 1-4 .....	25
<b>SETTINGS .....</b>	<b>27</b>
DISPLAY .....	27
STAND BY .....	27
OPERATION WITH ADDITIONAL THERMOSTAT (OPTIONAL) .....	27
DELTA T.....	28
FIRST LOAD .....	28
RESET .....	28
EASY CONTROL .....	28
<b>ADDITIONAL FUNCTIONS .....</b>	<b>29</b>
SUPPLEMENTARY THERMOSTAT INSTALLATION (OPTIONAL) .....	29
DELAYED SWITCH-OFF .....	29
<b>CLEANING AND MAINTENANCE.....</b>	<b>30</b>
<b>MAINTENANCE .....</b>	<b>30</b>
PERIODIC CLEANING UNDER USER'S RESPONSIBILITY .....	30
<b>ROUTINE MAINTENANCE PERFORMED BY QUALIFIED TECHNICIANS .....</b>	<b>32</b>
SHUT-DOWN (END OF SEASON) .....	32
<b>DISPLAYS .....</b>	<b>36</b>
<b>ALARMS .....</b>	<b>36</b>
<b>DISPOSAL .....</b>	<b>37</b>
<b>SYMBOL EN 16510-1 .....</b>	<b>38</b>

*We thank you for having chosen our company; our product is a great heating solution developed from the most advanced technology with top quality machining and modern design, aimed at making you enjoy the fantastic sensation that the heat of a flame gives, in complete safety.*

## **WARNINGS**

This instructions manual is an integral part of the product: make sure that it always accompanies the appliance, even if transferred to another owner or user, or if transferred to another place. If it is damaged or lost, request another copy from the area technician. This product is intended for the use for which it has been expressly designed. The manufacturer is exempt from any liability, contractual and extracontractual, for injury/damage caused to persons/animals and objects, due to installation, adjustment and maintenance errors and improper use.

**Installation must be performed by qualified staff, which assumes complete responsibility for the definitive installation and consequent good functioning of the product installed. One must also bear in mind all laws and national, regional, provincial and town council Standards present in the country in which the appliance has been installed, as well as the instructions contained in this manual.**

**The use of the appliance must comply with all local, regional, national and European regulations.**

**The Manufacturer cannot be held responsible for the failure to comply with such precautions.**

**After removing the packaging, ensure that the content is intact and complete. Otherwise, contact the dealer where the appliance was purchased. All electric components that make up the product must be replaced with original spare parts exclusively by an authorised after-sales centre, thus guaranteeing correct functioning.**

## **SAFETY**

- ◆ **THE APPLIANCE MAY BE USED BY CHILDREN 8 YEARS OF AGE OR OLDER AND INDIVIDUALS WITH REDUCED PHYSICAL, SENSORY, OR MENTAL CAPACITIES OR WITHOUT EXPERIENCE OR THE NECESSARY KNOWLEDGE, PROVIDED THAT THEY ARE SUPERVISED OR HAVE**

RECEIVED INSTRUCTIONS ON SAFE USE OF THE APPLIANCE AND THAT THEY UNDERSTAND THE INHERENT DANGERS.

- ◆ THE GENERATOR MUST NOT BE USED BY PERSONS (INCLUDING CHILDREN) WITH REDUCED PHYSICAL, SENSORY AND MENTAL CAPACITIES OR WHO ARE UNSKILLED PERSONS, UNLESS THEY ARE SUPERVISED AND TRAINED REGARDING USE OF THE APPLIANCE BY A PERSON RESPONSIBLE FOR THEIR SAFETY.
- ◆ THE CLEANING AND MAINTENANCE REQUIRED BY THE USER MUST NOT BE PERFORMED BY CHILDREN WITHOUT SUPERVISION.
- ◆ CHILDREN MUST BE CHECKED TO ENSURE THAT THEY DO NOT PLAY WITH THE APPLIANCE.
- ◆ DO NOT TOUCH THE GENERATOR WHEN YOU ARE BAREFOOT OR WHEN PARTS OF THE BODY ARE WET OR DAMP.
- ◆ IT IS FORBIDDEN TO MODIFY THE APPLIANCE IN ANY WAY.
- ◆ DO NOT PULL, REMOVE, TWIST THE ELECTRICAL CABLES COMING OUT OF THE PRODUCT EVEN IF IT IS DISCONNECTED FROM THE MAINS.
- ◆ IT IS ADVISED TO POSITION THE POWER SUPPLY CABLE SO THAT IT DOES NOT COME INTO CONTACT WITH HOT PARTS OF THE APPLIANCE.
- ◆ THE POWER SUPPLY PLUG MUST BE ACCESSIBLE AFTER INSTALLATION.
- ◆ DO NOT CLOSE OR REDUCE THE DIMENSIONS OF THE AIRING VENTS IN THE PLACE OF INSTALLATION. THE AIRING VENTS ARE ESSENTIAL FOR CORRECT COMBUSTION.
- ◆ THE COMBUSTION CHAMBER DOOR MUST ALWAYS BE CLOSED WHEN THE STOVE IS OPERATING AND MUST ONLY BE OPENED TO ADD FUEL, LIGHT AND CLEAN IT.
- ◆ THE HEARTH DOOR MUST ALWAYS BE CLOSED DURING NORMAL FUNCTIONING OF THE PRODUCT.
- ◆ WHEN THE APPLIANCE IS FUNCTIONING AND HOT TO THE TOUCH, ESPECIALLY ALL EXTERNAL SURFACES, ATTENTION MUST BE PAID
- ◆ CHECK FOR THE PRESENCE OF ANY OBSTRUCTIONS BEFORE SWITCHING THE APPLIANCE ON FOLLOWING A PROLONGED PERIOD OF INACTIVITY.
- ◆ THE GENERATOR HAS BEEN DESIGNED TO ADJUST ITSELF AUTOMATICALLY IN PARTICULAR OPERATING CONDITIONS
- ◆ THE GENERATOR HAS BEEN DESIGNED TO FUNCTION IN ANY CLIMATIC CONDITION. IN PARTICULARLY ADVERSE CONDITIONS (STRONG WIND, FREEZING) SAFETY SYSTEMS MAY INTERVENE

THAT SWITCH THE GENERATOR OFF. IF THIS OCCURS, CONTACT THE TECHNICAL AFTER-SALES SERVICE AND ALWAYS DISABLE THE SAFETY SYSTEMS.

- ◆ IN THE EVENT THE FLUE CATCHES FIRE, USE SUITABLE SYSTEMS FOR SUFFOCATING THE FLAMES OR REQUEST HELP FROM THE FIRE BRIGADE.
- ◆ THIS APPLIANCE MUST NOT BE USED TO BURN WASTE
- ◆ NEVER USE PETROL, KEROSENE, LIGHTER FUEL, ETHANOL OR SIMILAR LIQUIDS TO START OR "RELIGHT" THE GENERATOR.
- ◆ DURING THE FILLING PHASE DO NOT PUT THE BAG OF PELLETS INTO CONTACT WITH THE PRODUCT
- ◆ THE MAJOLICAS ARE TOP QUALITY ARTISAN PRODUCTS AND AS SUCH CAN HAVE MICRO-DOTS, CRACKLES AND CHROMATIC IMPERFECTIONS. THESE FEATURES HIGHLIGHT THEIR VALUABLE NATURE. DUE TO THEIR DIFFERENT DILATION COEFFICIENT, THEY PRODUCE CRACKLING, WHICH DEMONSTRATE THEIR EFFECTIVE AUTHENTICITY. TO CLEAN THE MAJOLICAS, IT IS RECOMMENDED TO USE A SOFT, DRY CLOTH. IF A DETERGENT OR LIQUID IS USED, THE LATTER COULD PENETRATE INSIDE THE CRACKLES, HIGHLIGHTING THEM.
- ◆ SINCE THE PRODUCT CAN TURN ON AUTOMATICALLY THANKS TO THE TIMER, OR REMOTELY USING THE DEDICATED APPLICATIONS, IT IS STRICTLY FORBIDDEN TO LEAVE ANY COMBUSTIBLE OBJECT WITHIN THE SAFETY DISTANCES INDICATED ON THE TECHNICAL DATA PLATE.
- ◆ INTERNAL COMBUSTION CHAMBER PARTS CAN BE SUBJECT TO EXTETICAL WARN, IT DOESN'T AFFECT THE FUNCTIONALITY

## ROUTINE MAINTENANCE

Based on Decree 22 January 2008 n°37 art.2, routine maintenance means interventions aimed at reducing degradation due to normal use, as well as dealing with accidental events entailing the need of first interventions, which however do not modify the structure of the system upon which one is intervening or its intended use according to the requirements laid down by the technical standards in force and by the manufacturer's use and maintenance manual.

# INSTALLATION

## GENERAL

The support surfaces and/or points must have a suitable load-bearing capacity to support the weight of the appliance, of the accessories and coatings. The generator must be on the level for correct operation.

The flue extraction and hydraulic connections must be carried out by qualified personnel who must issue documentation of conformity according to the regulations of the country of installation.

**The installer must give the owner or their representative, the declaration of system conformity, in accordance with current legislation, including:**

- 1) the use and maintenance manual of the appliance and of the system components (such as for example, the smoke ducts, chimney, etc.);
- 2) photocopy or photograph of the chimney plaque;
- 3) system booklet (where applicable).

*The installer must ask to be issued with a receipt stating that the documentation has been provided, and must keep it with a copy of the technical documentation relating to the installation.*

If installed in a condominium, the administrator must be consulted beforehand.

If necessary, check the exhaust fume emissions after installation. Any inspection point included should be watertight.

## COMPATIBILITY

Installation in premises with fire hazards is forbidden. Installation in residential premises where the following situations occur is also prohibited:

1. where there are liquid fuel-operated appliances with continuous or intermittent operation, which draw the combustion air in the room in which they are installed.
2. where there are type B gas appliances intended for room heating, with or without production of DHW and in adjacent and adjoining premises.
3. where, in any case, the pressure difference measured during installation between the internal and external environment is greater than 4 Pa.

N.B.: Watertight appliances can also be installed in the cases indicated by points 1, 2 and 3 of this paragraph.

## INSTALLATIONS IN BATHROOMS, BEDROOMS AND STUDIO FLATS

Installation in bathrooms, bedrooms and studio flats is only allowed for sealed or closed hearth appliances with ducted combustion air taken from the outside.

## MINIMUM DISTANCES FROM COMBUSTIBLE MATERIALS

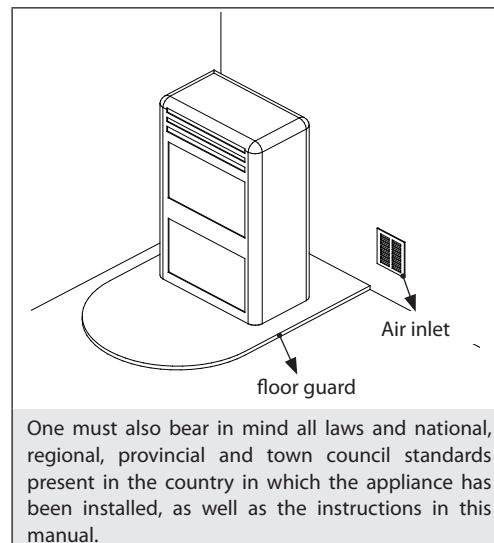
Installation next to combustible or heat-sensitive materials is permitted, provided that suitable safety distances are maintained, as specified in the CEMI (CE Marking Information), the Declaration of Performance (DoP) and the label at the beginning of the manual (page 2).

We suggest using non-combustible material for the side and rear walls and support surface on the floor.

If the floor is made of combustible material, it is recommended to use a non-combustible protective layer, which must cover the area under the appliance and extend forward by at least the distance specified as  $d_f$ .

For installation near non-flammable materials, a minimum side and rear clearance must be maintained, as indicated by the distance marked  $d_{non}$ .

For products with rear spacers, installation flush with the wall is allowed at the rear only.



One must also bear in mind all laws and national, regional, provincial and town council standards present in the country in which the appliance has been installed, as well as the instructions in this manual.

## MAINTENANCE PREPARATION

It might be necessary to place the product away from adjacent walls for maintenance operations. This operation must be carried out by a technician who is qualified to disconnect the flue gas evacuation ducts and subsequent connection. For generators connected to the plumbing system, a connection must be provided between the system and the stove that allows the generator to be moved at least 1 metre away from adjacent walls during extraordinary maintenance work performed by a qualified technician

## INSTALLATION OF INSERTS

When installing inserts, it is necessary to prevent access to the internal parts of the appliance, and when removing them, it must not be possible to access live parts.

Any wiring, such as the power cable or room probes, must be positioned in such a way that they are not damaged when the insert is moved and do not come into contact with hot parts. If a cavity made of combustible material is installed, it is advisable to take all the safety precautions indicated in the installation regulations

## VENTILATION AND AERATION OF THE INSTALLATION PREMISES

Ventilation, in the case of a non-watertight generator and/or non-watertight installation, must be carried out respecting the minimum area indicated below (considering the largest of the values suggested):

Appliance categories	Reference standard	Percentage of the net opening section with respect to the appliance fumes outlet section	Minimum net opening value of the ventilation duct
Pellet stoves	EN 16510-1; EN 16510-2-6	-	80 cm <sup>2</sup>
Boilers	EN 303-5	50%	100 cm <sup>2</sup>

**The difference in pressure between the generator installation rooms and the exterior must always be  $\geq -4$  Pa under any condition (e.g.  $-3$  Pa is an acceptable value), including in the presence of extraction hoods and/or controlled forced ventilation systems**

The air inlets must meet the following requirements:

- ◆ They must be protected with grids, metal mesh, etc., but without reducing the net useful section;
- ◆ They must be made so as to make the maintenance operations possible;
- ◆ Positioned so that they cannot be obstructed;

The inflow of clean, uncontaminated air can also be obtained from a room next to the installation room (indirect ventilation and aeration) as long as this flow can occur freely through permanent openings communicating with the outside.

The adjacent room cannot be used as a garage, warehouse of combustible material or for any other activity with a fire hazard, bathroom, bedroom or common room of the building.

## FLUE DISCHARGE

The heat generator works under a vacuum and is fitted with an outlet fan for fumes extraction. The exhaust system must be used by the generator only. No flue discharges shared with other devices are allowed.

The components of the flue gas evacuation system for combustion products must be chosen and sized in accordance with current regulations, depending on the specific situation at the place of installation.

The following checks are recommended:

- ◆ The flue system must be assessed in accordance with the following technical standards (where applicable): EN 15287-1, EN 15287-2, EN 13063-1, EN 13063-2, EN 1457, EN 1806, EN 1856-1, EN 1856-2 and EN 13384-1;
- ◆ The correct operation of the flue system must be checked in accordance with the EN 13384-2 Standard based on the specific situation at the place of installation;
- ◆ The installation of watertight appliances must also take the EN 13063-3 and EN 14989-2 standards into account;
- ◆ The components of the flue gas evacuation system for combustion products must be chosen and sized in accordance with current regulations, depending on the specific situation at the place of installation.
- ◆ The following checks are recommended:
  - ◆ The flue system must be assessed in accordance with the following technical standards (where applicable): EN 15287-1, EN 15287-2, EN 13063-1, EN 13063-2, EN 1457, EN 1806, EN 1856-1, EN 1856-2 and EN 13384-1;
  - ◆ The correct operation of the flue system must be checked in accordance with the EN 13384-2 standard based on the specific situation at the place of installation;
  - ◆ The installation of watertight appliances must also take the EN 13063-3 and EN 14989-2 standards into account;
  - ◆ The length of the horizontal section should be minimal and, in any case, no longer than 2 metres, with a minimum upward gradient of 3%
  - ◆ The number of direction changes including the one due to the use of the "T" element must not be more than 4.
  - ◆ A "T" fitting with a condensation collection cap must be included at the base of the vertical section.
  - ◆ The vertical pipe can be on the inside or outside of the building. If the flue is fitted in an existing chimney, it must be certified for solid fuels.
  - ◆ If the flue is outside the building, it must always be insulated.
  - ◆ The flue must have at least one sealed outlet for possible fume sampling.
  - ◆ All the sections of the flue pipe must be accessible for inspection.
  - ◆ Inspection openings must be included for cleaning.

If metal pipes are used, they must comply with the following requirements (EN 1856-1 and EN1856-2):

- ◆ Flue - Temperature class, (as indicated in the technical data sheet) soot fire resistance
- ◆ Flue pipe - Temperature class, at least T250, Pressure class, P1 (not indicated in the technical datasheet)

## CHIMNEY COWL

The chimney caps must meet the following requirements:

- ◆ they must have a useful outlet section no less than double of that of the chimney/ducted system on which it is installed;
- ◆ they must be adapted in order to prevent the penetration of rain and snow in the chimney/ducted system;
- ◆ they must be built so that, in the event of winds coming from all directions and from any angle, the expulsion of combustion products is in any case ensured;

## SHARED CHIMNEY FLUE

Check on the CE Technical Data Sheet whether the product is suitable for installation in a shared chimney flue (i.e. with multiple connection).

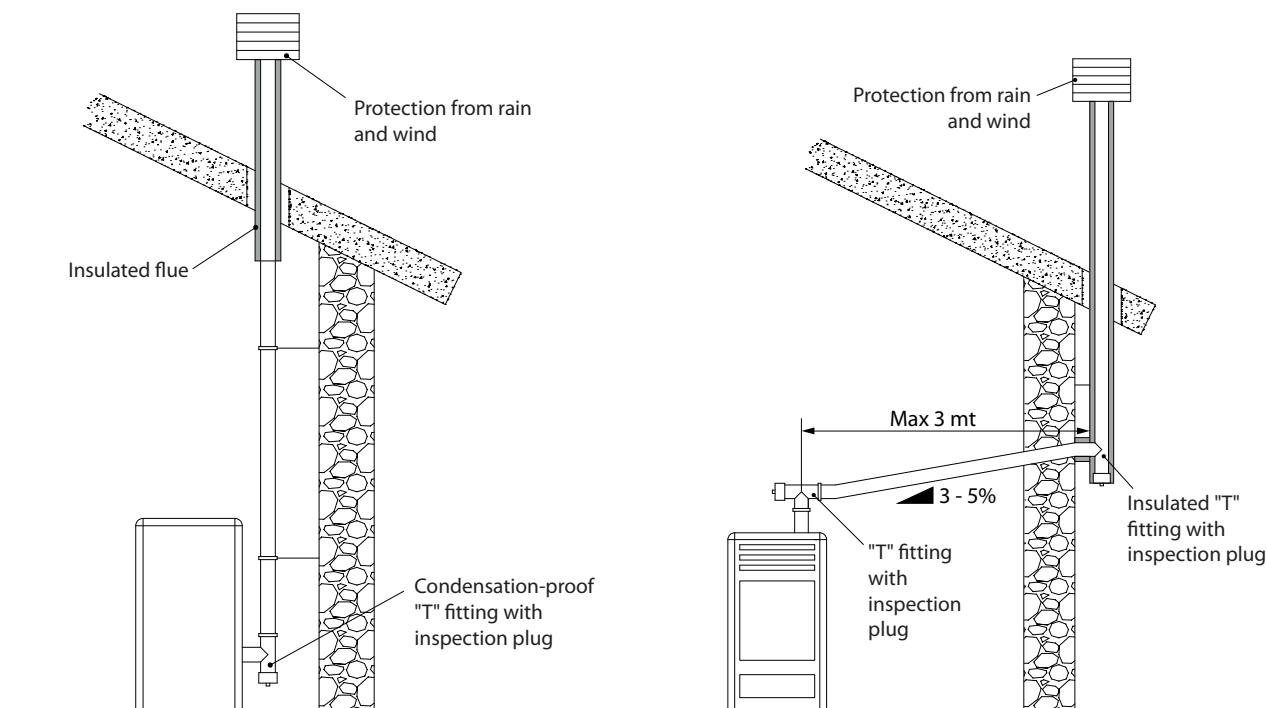
Suitable devices can be installed in shared flue systems provided that:

- ♦ installation in a shared chimney flue (i.e. with multiple connection) is allowed in the place of installation;
- ♦ the requirements of national and regional Standards are strictly complied with [for GERMANY, for example, DIN EN 13384-2, DIN V 18160-1, DIN 18896 and MFeuV-2007 (Muster-Feuerungsverordnung)];
- ♦ the installer or district chimney sweep has inspected and approved the installation conditions.

Please also remember the following indications, which the end user must comply with:

- ♦ The device can be operated only with the doors closed.
- ♦ The doors and all setting devices must remain closed when the device is not on (except for cleaning and maintenance operations).

### EXAMPLES OF CORRECT CONNECTION TO THE CHIMNEY



## CONNECTION TO THE ELECTRICITY GRID

The generator is supplied with a power cable for connection to a 230V 50 Hz socket, possibly with a circuit breaker. The power socket must be easily accessible.

The electrical system must be compliant; check the efficiency of the grounding circuit in particular. Inadequate grounding of the system can cause a malfunction for which the manufacturer is not responsible.

Power fluctuations over 10% may cause product malfunctions.

## HERMETICALLY SEALED INSTALLATION

The generator is a fully sealed product with respect to the environment in which it is installed. This means that it is ideal for passive houses because it does not take air in from within the house.

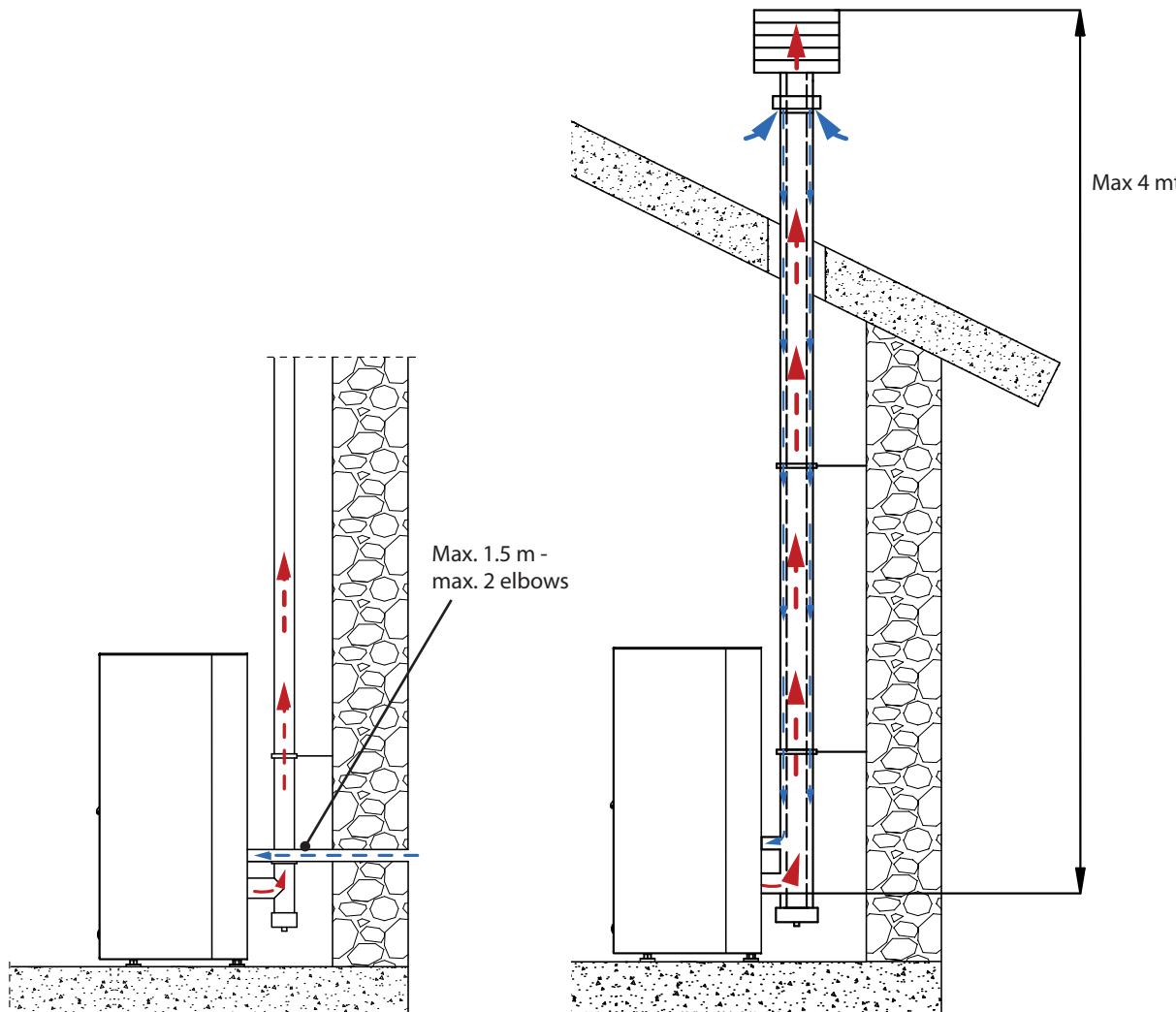
### COMBUSTION AIR

To ensure the stove remains hermetically sealed, the connection pipe for the combustion air must be directly connected to the exterior, using special pipes and sealed connectors.

### FUMES EXHAUST SYSTEM

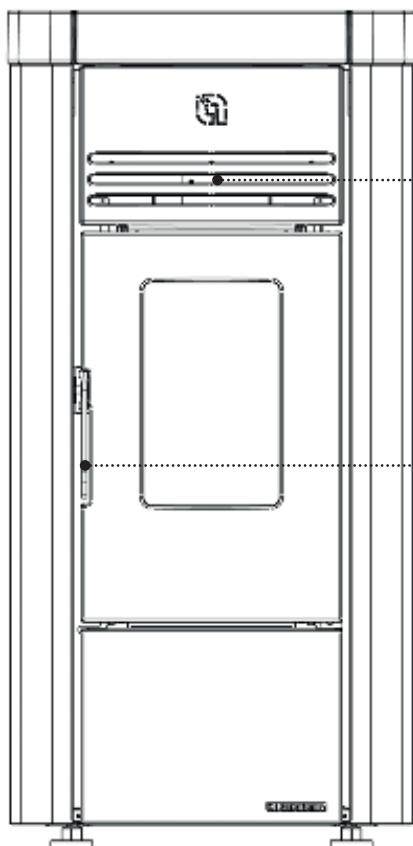
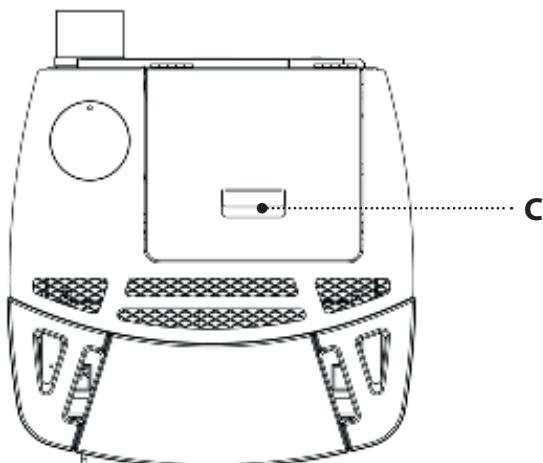
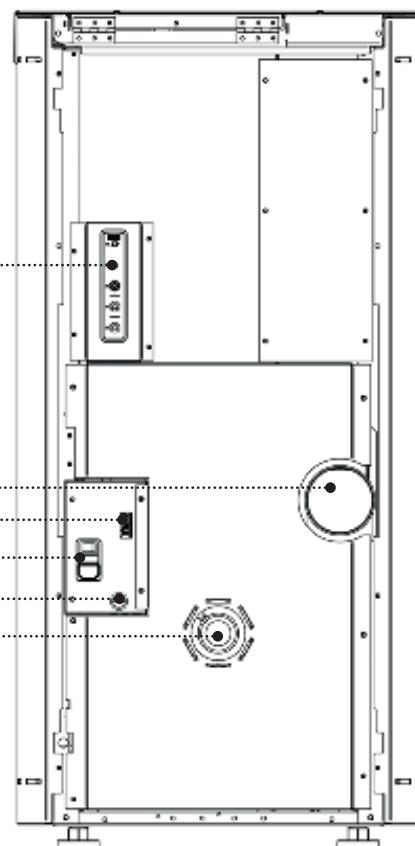
- If the generator has a fumes temperature of less than 160°C+ room temperature due to the high performance (refer to technical data), the fumes exhaust system must be completely waterproof.
- If there is a possibility that fumes may condense, an external inspection hatch must be fitted.

#### INSTALLATION EXAMPLE



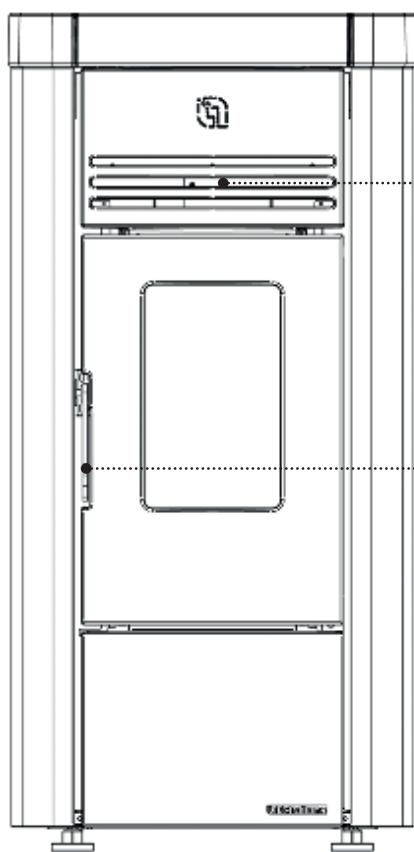
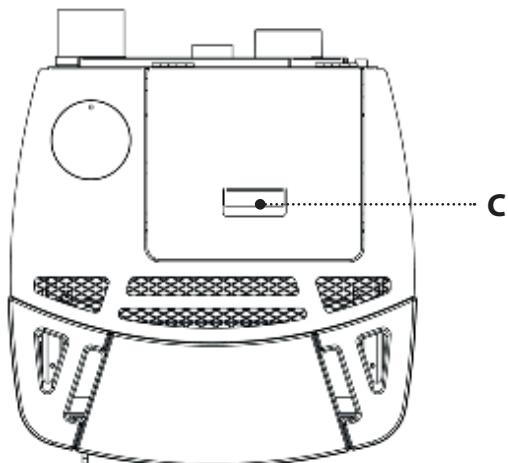
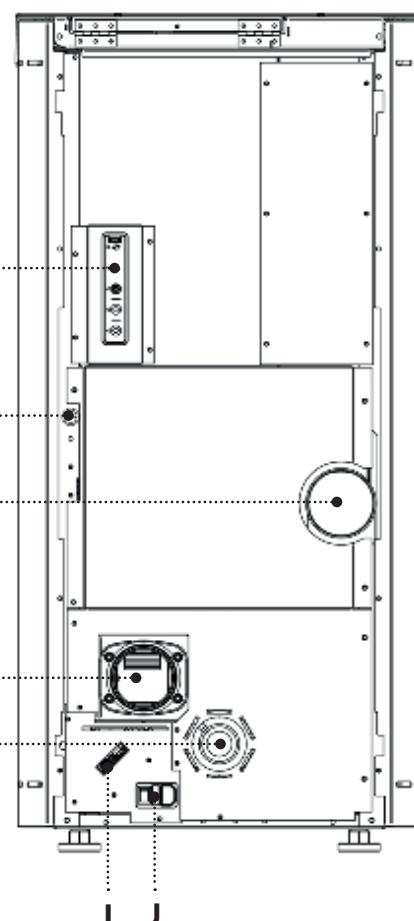
One must also bear in mind all laws and national, regional, provincial and town council regulations in force in the country in which the appliance has been installed, as well as the instructions contained in this manual.

## DETAILS OF ANGELA EVO


**A**

**C**

**D**
**E**
**F**
**G**
**H**
**I**
**H**
**I**

<b>A</b>	Room air outlet	<b>D</b>	Radio/emergency board		On/Off
<b>B</b>	Access to combustion chamber and ash drawer	<b>E</b>	Rear fumes exhaust	<b>G</b>	Fuse
<b>C</b>	Pellet hopper pressurised closure	<b>F</b>	Serial input		230V power supply
			Supplementary thermostat input	<b>H</b>	Rearming
				<b>I</b>	Combustion air inlet

## DETAILS OF ANGELA PLUS EVO


**A**

**C**

**D**
**E**
**F**
**G**
**H**
**I**
**J**

Serial input

 Supplementary  
thermostat input

Ducting thermostat input

On/Off

Fuse

230V power supply

<b>A</b>	Room air outlet	<b>D</b>	Radio/emergency board	<b>I</b>	Serial input
<b>B</b>	Access to combustion chamber and ash drawer	<b>E</b>	Rearming	<b>I</b>	Supplementary thermostat input
		<b>F</b>	Rear fumes exhaust	<b>I</b>	Ducting thermostat input
<b>C</b>	Pellet hopper pressurised closure	<b>G</b>	Ducting	<b>J</b>	On/Off
		<b>H</b>	Combustion air inlet	<b>J</b>	Fuse
					230V power supply

## COMBUSTION AIR

The generator has an inlet for drawing combustion air directly from the room or from outside the building.

## FLUE GAS OUTLET

The flue gas outlet is mounted on the top of the generator in the factory.

The flue gas outlet can be moved to the rear by following the instructions in the chapter "REAR FLUE GAS OUTLET ASSEMBLY"



THE CONVERSION OF THE UPPER FLUE GAS OUTLET MUST BE CARRIED OUT BY QUALIFIED PERSONNEL AND/OR THE MANUFACTURER'S TECHNICIANS

## HOT AIR DUCTING

The pipe used for ducting the hot air must have an internal diameter of 80 mm and it must also be insulated or at least be protected against heat dispersion.

### AIR DUCTING FEATURES

◆ rear outlet	◆ possibility to thermostat the ducting
◆ diameter of air ducting outlet: 80 mm	◆ 3 possible settings: OFF, COMFORT, AUTO.
◆ maximum recommended air ducting length 8 m	



THE RELEVANT HOT AIR DUCTING PIPE MUST BE INSTALLED BY QUALIFIED PERSONNEL AND/OR BY THE MANUFACTURER'S TECHNICIANS

## ADDITIONAL THERMOSTAT TO CONTROL THE DUCT MOTOR

For models with duct motor, it is also possible to thermostat the motor itself. The connection to an external thermostat will allow for the duct motor to be controlled regardless of stove operation.

At this point, simply set the desired temperature on the thermostat; the thermostat will command the operation of the second motor:

- ◆ at the set temperature (contact closed), the air ducting motor will follow the stove settings.
- ◆ when the temperature has been reached (contact open), the motor will switch off.

The duct thermostat terminal features a standard bridge.

See the example image.



## OPERATION IN AIR DUCTING WITH THERMOSTAT OR PROBE (OPTIONAL)

The stove is fitted with an independent motor for ducting. The connection of an external thermostat or temperature probe (NTC 10K) in the input, located in the rear part of the stove, makes it possible to control the air ducting motor independently of the stove. Suffice it to connect the thermostat/temperature probe and set the desired temperature. For information on air ducting settings see chapter: "MENU - AIR DUCTING"

### WITH AMBIENT THERMOSTAT (OPTIONAL)

Remove the jumper and connect the ambient thermostat in the room that needs to be temperature-controlled through air ducting 1.

#### 3 control modes:

OPERATION IN AIR DUCTING WITH AMBIENT THERMOSTAT (OPTIONAL)	
SET configured to OFF (the temperature setting is not visible)	The air ducting motor will remain off unless the fumes temperature exceeds the normal operating temperatures
SET configured to AUTO (the temperature setting is not visible)	Once the specific activation threshold has been reached and exceeded, at temperature to be satisfied (CLOSED CONTACT) the air ducting motor will follow the stove settings. When the temperature set on the thermostat is reached (OPEN CONTACT), the air ducting motor will switch OFF and switch on again when there is a new request.
SET configured to COMFORT (the temperature setting is not visible)	Once the specific activation threshold has been reached and exceeded, at temperature to be satisfied (CLOSED CONTACT) the air ducting motor will follow the stove settings but at a lower speed than in SET AUTO for increased acoustic/ambient comfort. When the temperature set on the thermostat is reached (OPEN CONTACT), the ducting motor will switch off and switch on again when there is a new request.

### WITH PROBE (NTC 10K)

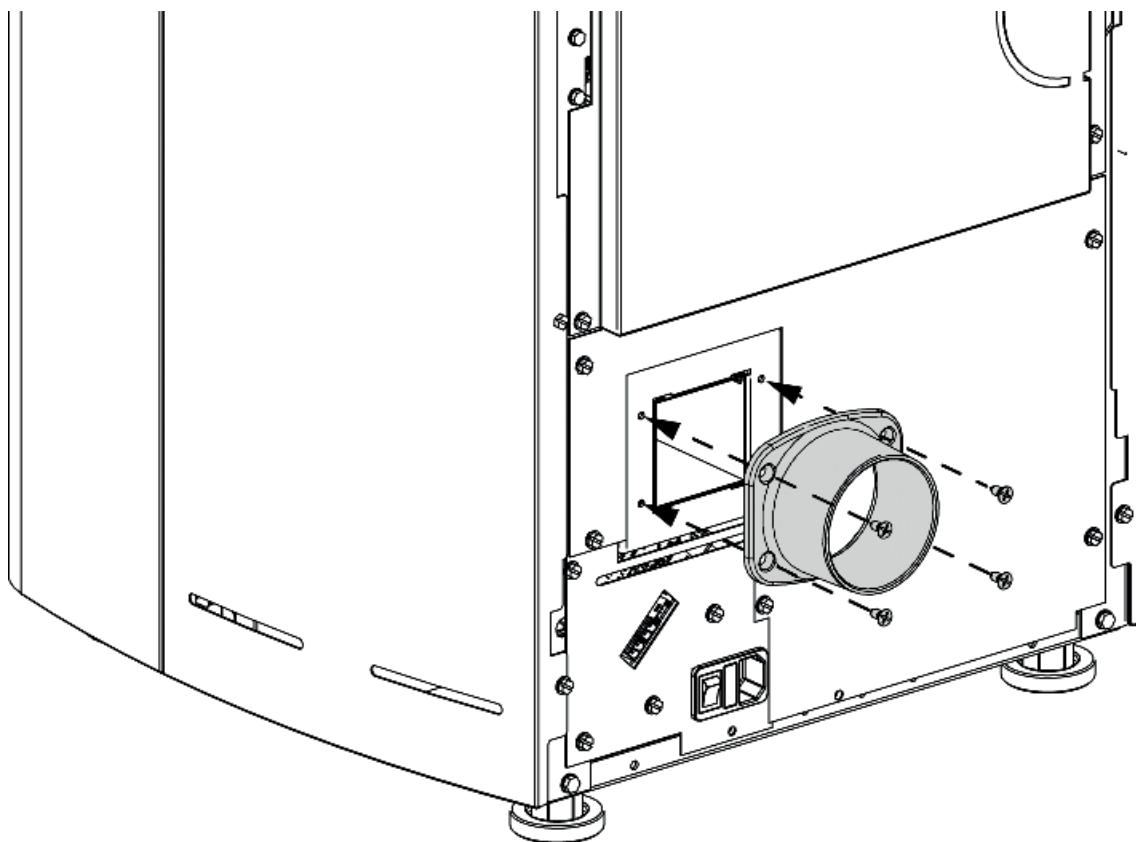
Remove the jumper and connect the NTC probe in the room that needs to be temperature-controlled through air ducting.

#### 3 control modes:

OPERATION IN AIR DUCTING WITH NTC PROBE 10KΩ (OPTIONAL)	
SET configured to OFF Set the desired temperature ( from 7 to 37 °C)	The air ducting motor will remain off unless the fumes temperature exceeds the normal operating temperatures
SET configured to AUTO Set the desired temperature ( from 7 to 37 °C)	Once the specific activation threshold has been reached and exceeded, at temperature to be satisfied the air ducting motor will follow the stove settings. When the temperature set in TEMPERATURE is reached, the air ducting motor will switch OFF and switch on again when there is a new request.
SET configured to COMFORT Set the desired temperature ( from 7 to 37 °C)	Once the specific activation threshold has been reached and exceeded, at temperature to be satisfied the air ducting motor will follow the stove settings but at a lower speed than in SET AUTO for increased acoustic/ambient comfort. When the temperature set in TEMPERATURE is reached, the air ducting motor will switch off and switch on again when there is a new request.

## DUCTING EXTENSION

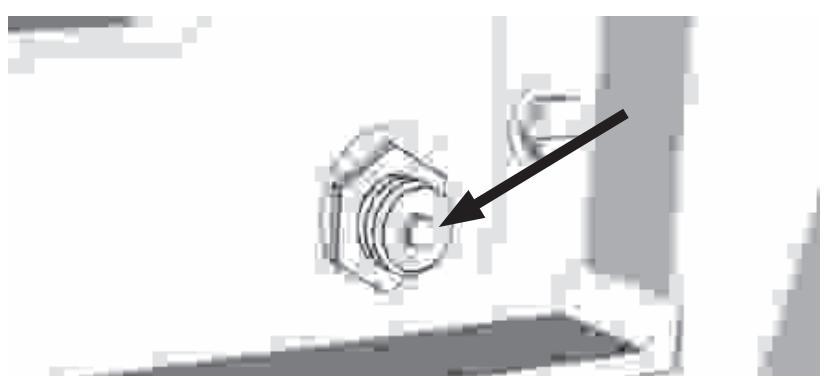
The ducting extension is found in the accessory pack inside the stove. It is mounted by means of the 4 supplied screws.



### BULB THERMOSTAT REACTIVATION

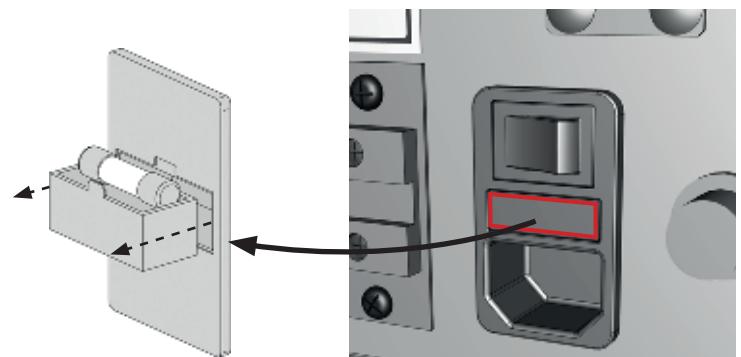
The figure below shows the position of the hopper safety thermostat.

It is recommended to contact the qualified technician if one of the thermostats is triggered, so as to verify the cause.



### FUSE

If the stove is not powered, have the condition of the fuse checked by a qualified technician.



## PELLETS AND LOADING

Pellets are made by subjecting wood shavings i.e. the rejects of pure unpainted wood from sawmills, carpentry products and products from other activities connected to wood working and transformation, to very high pressures.

This type of fuel is fully ecological as no glues are used for its compaction. In fact, pellet compactness is guaranteed over time by a natural substance found in wood: lignin.

In addition to being an ecological fuel, making best use of wood residue, pellets also have a series of technical advantages.

While wood has a calorific value of 4.4 kWh/kg (with 15% moisture, therefore after approximately 18 months of curing), that of pellets is 5 kWh/kg.

Pellet density is about 650 kg/m<sup>3</sup> and water content is equal to 8% of its weight. For this reason pellets do not need to be cured to obtain a sufficient heat yield.

The pellets used must be class **A1** certified according to standard **ISO 17225-2 (ENplus-A1, DIN Plus or NF 444** of the following category: "High quality NF biocombustible wood pellets".

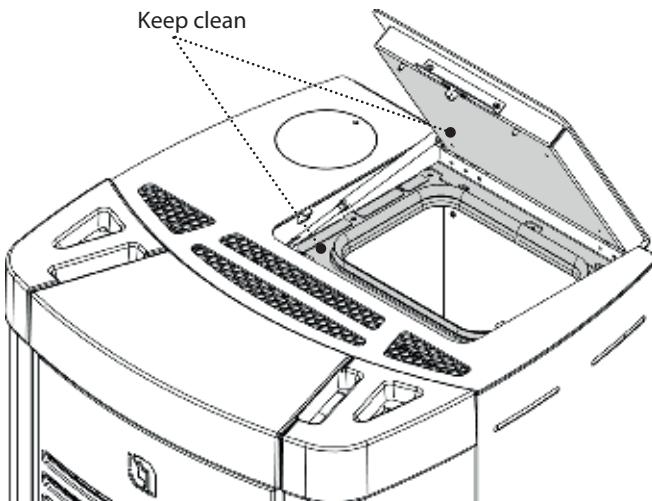
**UNI EN 303-5** with the following characteristics: water content  $\leq 12\%$ , ash content  $\leq 0.5\%$  and lower calorific value  $>17$  MJ/kg (in the case of boilers).

The Manufacturer recommends using pellets with a diameter of 6mm with its products.

### PELLET STORAGE

To guarantee combustion without problems, the pellets must be kept in a dry place.

Open the tank lid and load the pellets using a scoop.



**THE USE OF POOR QUALITY PELLETS OR ANY OTHER MATERIAL WILL COMPROMISE STOVE FUNCTIONS, VOIDING THE WARRANTY AND RELEASING THE MANUFACTURER OF LIABILITY.**

## PELLET HOPPER - PRESSURISED CLOSURE.

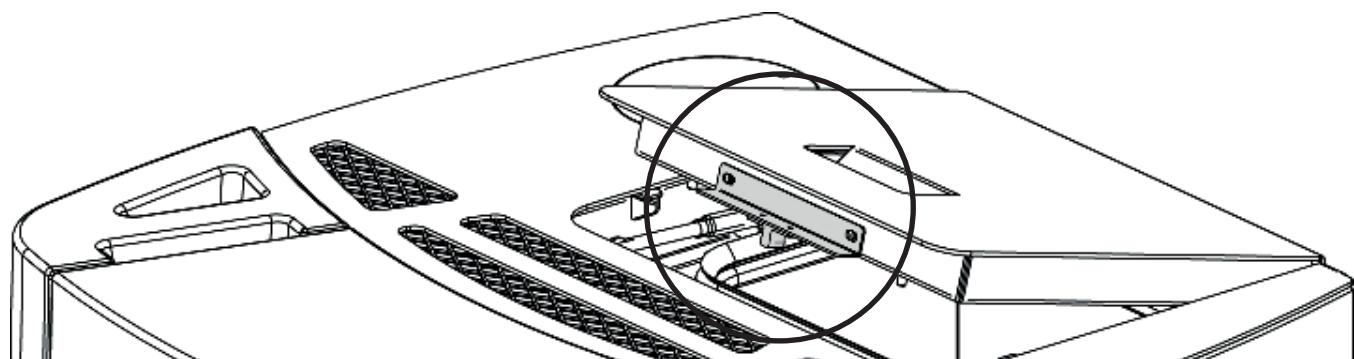
Both during the functioning and when the stove is not in use, all the machine doors (pellet hopper, fire door, ash drawer) must always remain closed. The machine doors can only be opened for the time required to load the pellet and for maintenance.

Failure to comply with that above during operation will cause the display to show the following:

### "CLOSE HOPPER - STOVE DOOR"

This indication means that you have 60 seconds to close the hatch/door and the pellet lid.

Once 60 seconds have passed, during ignition the stove will go into "DEPR ALARM" mode, while during normal operation the stove will go into "COOLING STAND-BY" mode before automatically restarting when the conditions are satisfied (cold stove, etc.).

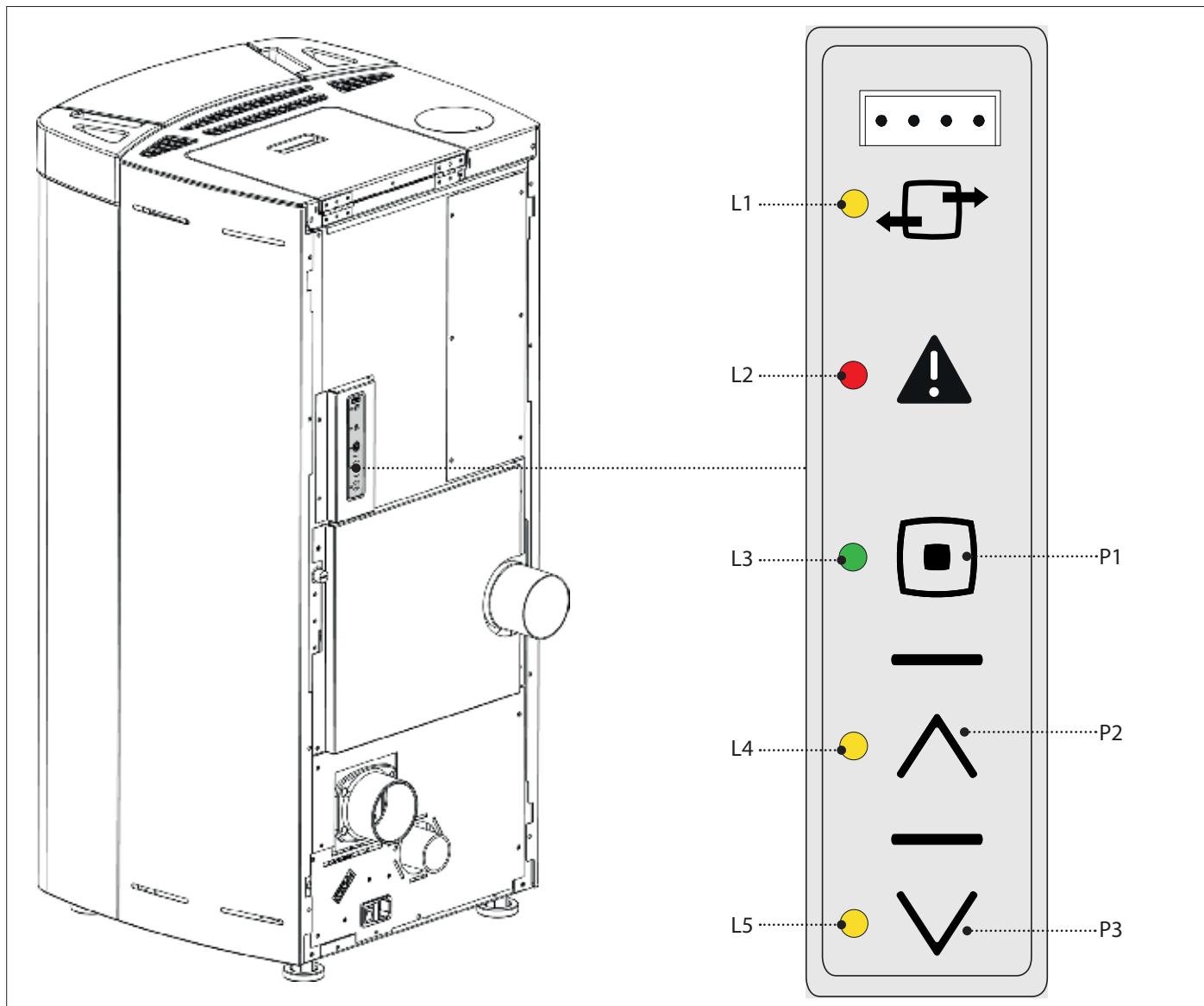


**DO NOT PLACE THE BAG DIRECTLY ON THE STOVE TO LOAD THE TANK.**

**ALWAYS USE A SCOOP TO LOAD THE TANK. DO NOT RUB OR PLACE WEIGHTS ON THE TANK SEAL. KEEP THE TANK COVER SEAL SUPPORTING SURFACE CLEAN AT ALL TIMES. CHECK THE CONDITIONS OF THE SEAL FREQUENTLY. IF DAMAGED, CONTACT YOUR LOCAL AUTHORISED TECHNICIAN.**

## RADIO/EMERGENCY CARD

The stove is fitted with an emergency radio card located at the side, allowing the basic operation of the stove in the event the LCD handheld remote is damaged or malfunctions.



The functions that can be managed from the emergency card are:

	-		
L1: Yellow LED	LED off: radio communication not available. LED on: radio communication available.	P1	ON/OFF stove.
L2: Red LED	LED off: normal operation. LED on: alarm present.	P2	5th power level setting.
L3: Green LED	LED off: stove off. LED on: stove on. Flashing LED: stove in cleaning phase, alarm, stand-by/ cooling stand-by/or black out stand-by	P3	1st power level setting.
L4: Yellow LED	LED on: 5th power level setting (by user).		
L5: Yellow LED	LED on: 1st power level setting (by user).		

## HANDHELD REMOTE CONFIGURATION

### RADIO CONTROL DEVICE CODING PROCEDURE:

1. Disconnect the power supply to the stove.
2. Press the keys **[■]** and **OK** at the same time until the screen to choose **RADIO ID** appears.
3. Using the buttons **▲** and **▼** select the new **RADIO ID** (*it is possible to select a RADIO ID between 0 and 63*).
4. Power the stove. Within 10 seconds (the LED on the emergency module will flash) confirm the selected unit by pressing **OK** on the radio control device.
5. The LED on the emergency module will remain on for 5 seconds to confirm the new configuration.
6. If the configuration was not successful, "**ERR**" will appear on the display. In this case, repeat the procedure.



**THE REMOTE CONTROL IS ALREADY CONFIGURED WITH "RADIO ID". IF THERE IS ANOTHER STOVE, TO AVOID INTERFERENCES, A NEW CONFIGURATION MUST BE PERFORMED, MODIFYING ONE OF THE TWO STOVES.**



**SOME RADIO FREQUENCY APPLIANCES (E.G. MOBILE PHONES, ETC...) MAY CAUSE INTERFERENCE WITH COMMUNICATION BETWEEN THE HANDHELD DEVICE AND THE STOVE.**

## HANDHELD REMOTE ROOM PROBE CALIBRATION

This mode allows for the calibration of the room temperature detected by the handheld remote (with ventilation active only). For correct calibration, it is recommended to position the LCD handheld remote in a room with constant temperature and wait for at least two hours.

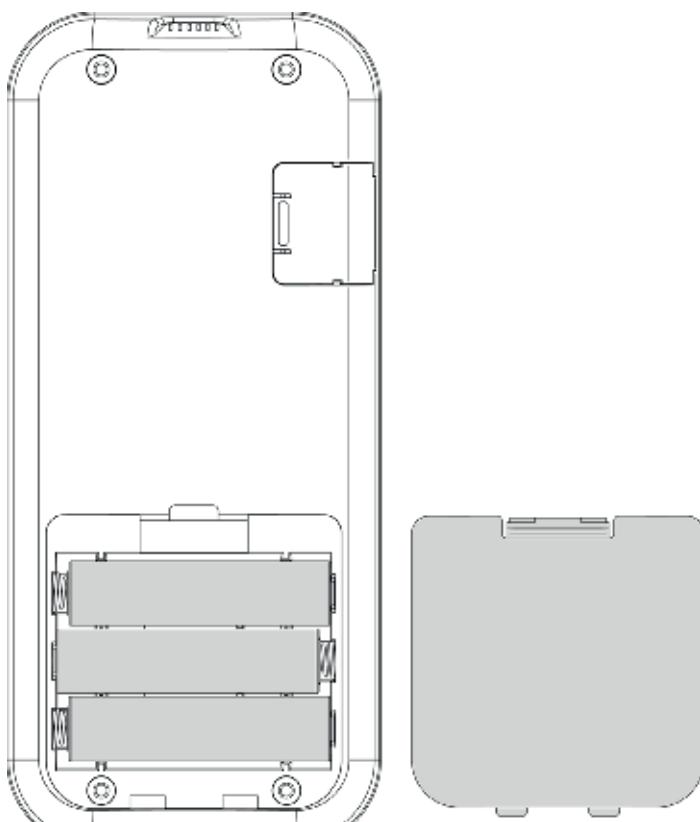
Below find the calibration procedure:

- ◆ Access the menu and reach "TECH MENU".
- ◆ Set the access key "F4". - "ADJ REMOTE PROBE"
- ◆ Using the keys **▼** or **▲** adjust the desired ambient calibration.
- ◆ Save and exit with the key **[■]**.

## BATTERY TYPE AND REPLACEMENT

To insert/replace the batteries, simply remove the battery protection cover at the back of the handheld device (figure 1). Insert the batteries in accordance with the symbols featured on the handheld device and on the battery itself.

3 AAA batteries are required for the remote control to function.



(figure 1)



### Respect the environment!

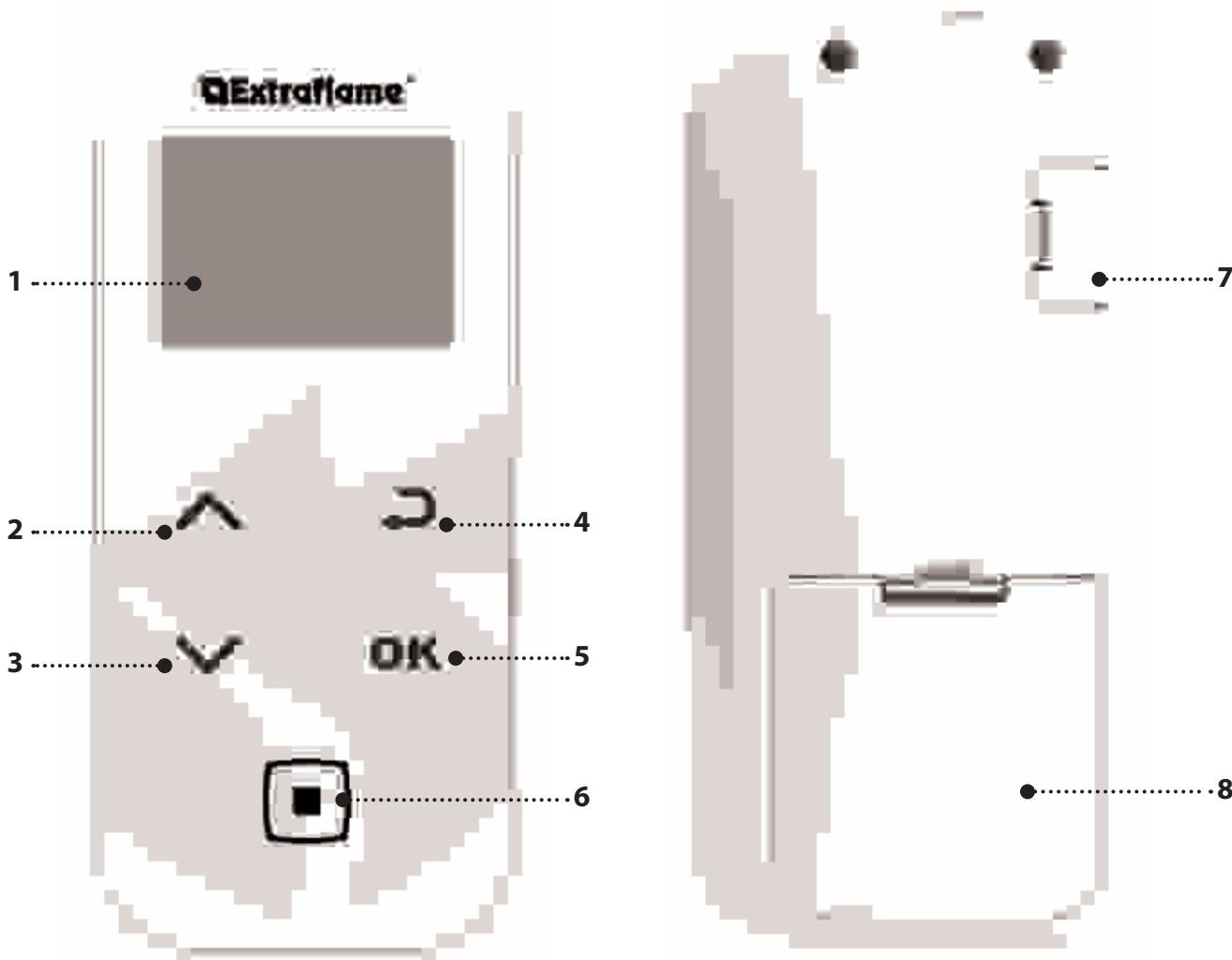
Used batteries contain metals that are harmful to the environment, and therefore must be disposed of separately in special containers.

## CHARACTERISTICS OF THE HANDHELD DEVICE

- The handheld device is fitted with an LCD backlit display. The display remains lit for 5 seconds. After a certain period of time, in order to minimise battery consumption, the display turns off (sleep mode).
- It turns on again after pressing the ON/OFF key (6).

• **CAUTION!**

- Do not place the handheld device in direct or indirect contact with water. The handheld device may not work properly in the presence of humidity or if exposed to water.

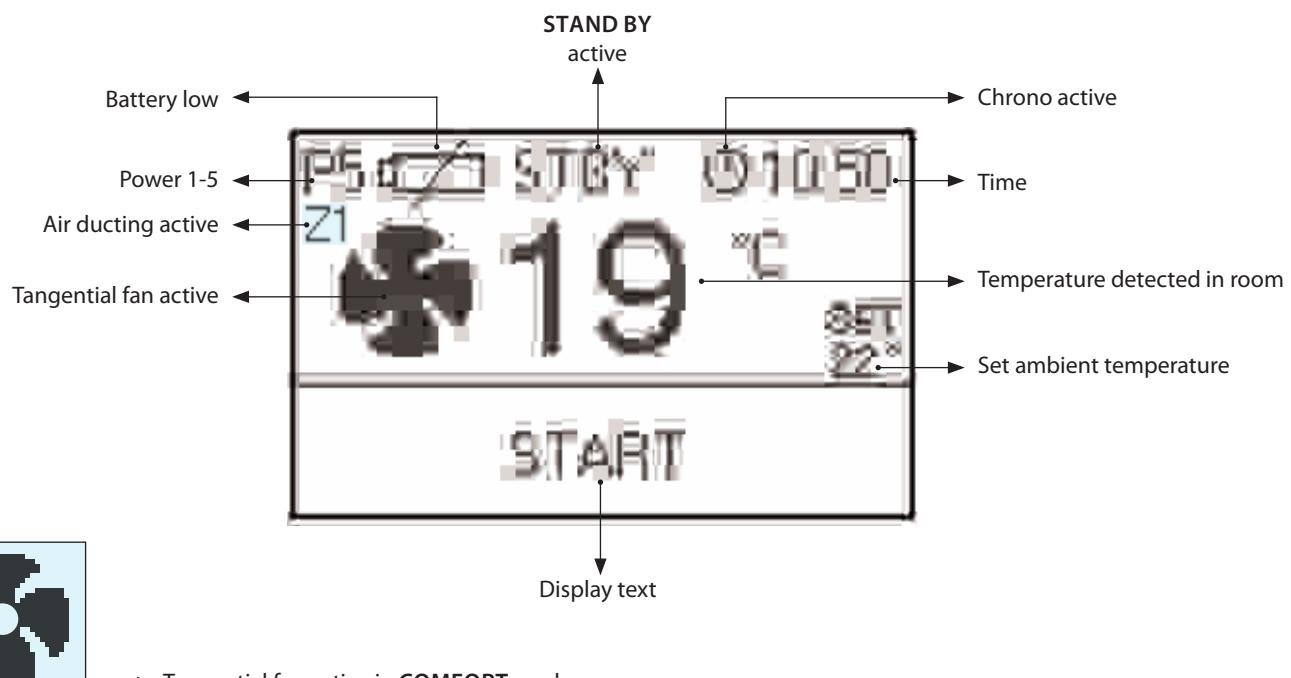


<b>1.</b>	DISPLAY
<b>2.</b>	SET POWER/ scroll across in menus / increase - select a setting
<b>3.</b>	SET THERMOSTAT room/ scroll across in menus / decrease - deselect a setting
<b>4.</b>	Back key
<b>5.</b>	Key to access MENU and CONFIRM
<b>6.</b>	On/off stove or restore from sleep mode.
<b>7.</b>	Serial cable input
<b>8.</b>	Battery compartment

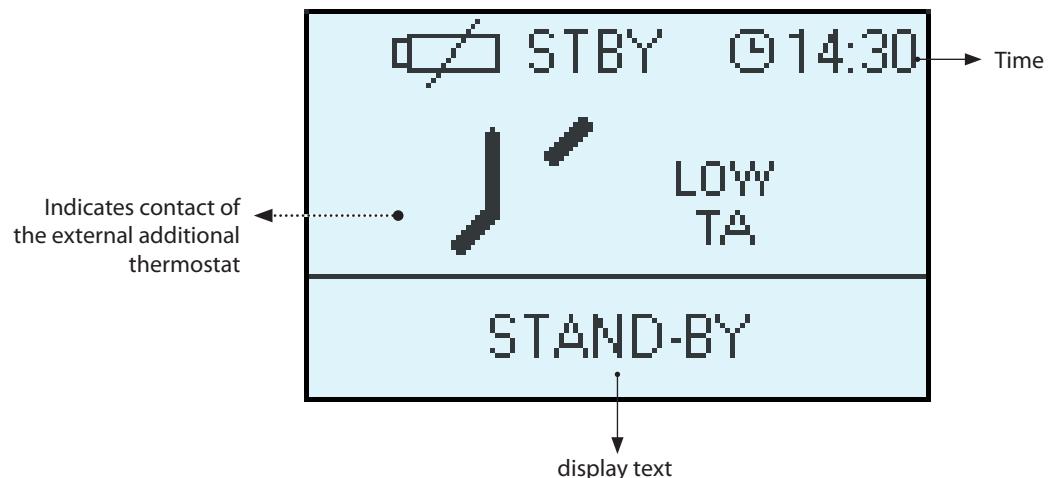
FREQUENCY BANDS	MAXIMUM POWER TRANSMITTED
868.3 MHz	4 mW ERP
869.85 MHz	4 mW ERP

## DISPLAY

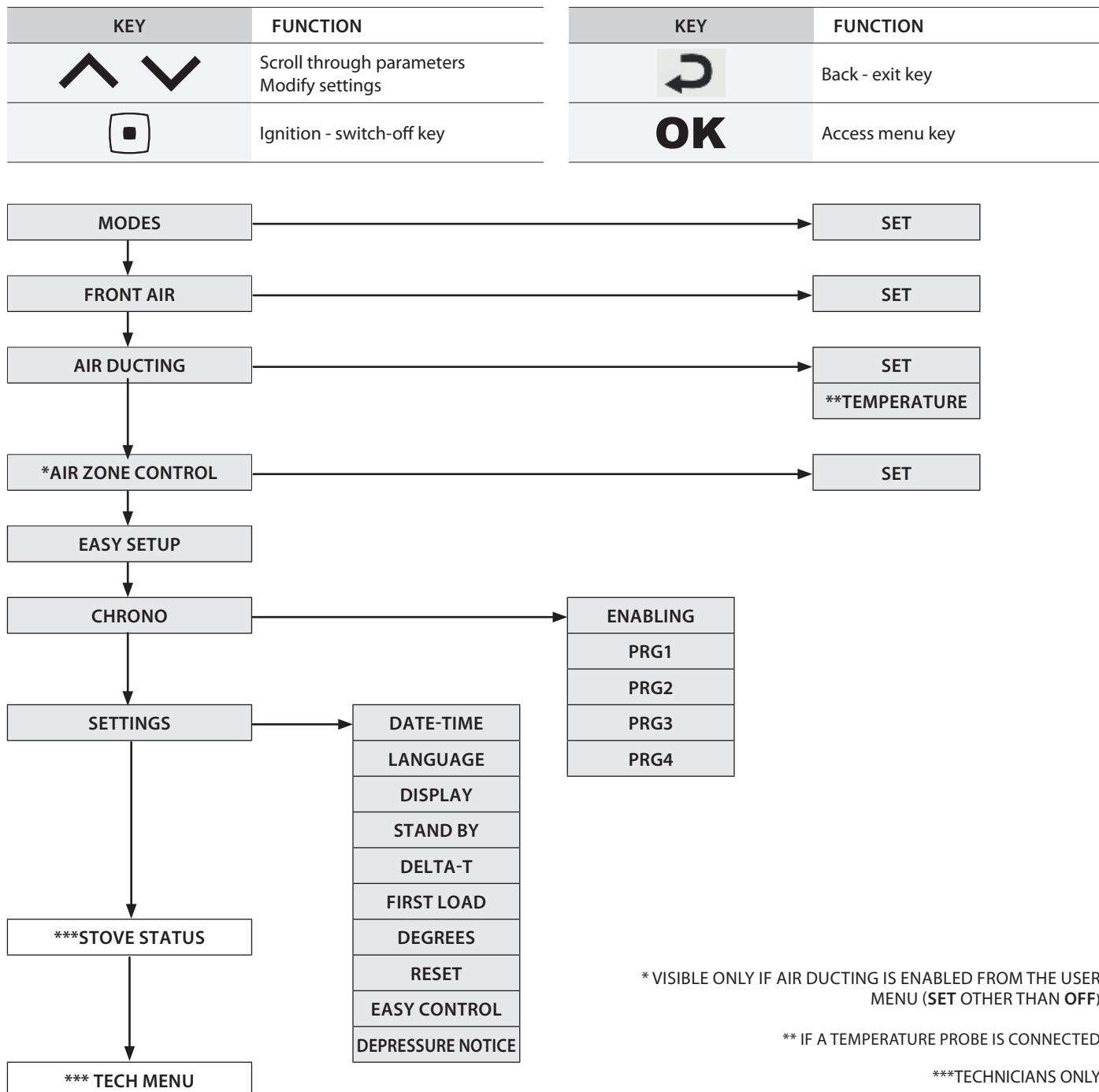
### SCREEN IN OPERATION



### SCREEN WITH EXTERNAL THERMOSTAT CONNECTED TO THE TERMINAL "TA"



## GENERAL MENU



## GENERAL WARNINGS

### Advice to follow for the first start-ups of the product:

During the first hours of operation, there may be some smoke or odours, but they are due to the normal "thermal break-in" process. During this process, the duration of which changes depending on the product, it is recommended to:

- ◆ Ventilate the room well
- ◆ If present, remove any majolica or natural stone parts from the top part of the product.
- ◆ Activate the product at the maximum power and temperature
- ◆ Avoid remaining in the room for a long time
- ◆ Do not touch the surfaces of the product

### Notes:

The process is completed after a few heating/cooling cycles. Do not use for the combustion of elements or substances other than those indicated in the manual.

### Before turning on the product, it is necessary to perform the following checks:

- ◆ If it is intended to be connected to a hydraulic system, it must be complete and fully functional and in compliance with the instructions given in the product manual and with the relevant regulations in force.
- ◆ The pellet hopper must be completely loaded
- ◆ The combustion chamber and the burn pot must be clean
- ◆ Make sure that the fire holder, the ash pan and the pellet hopper close hermetically (if present in the hermetic version); they must be closed and there must be no foreign bodies in the sealing elements and gaskets.
- ◆ Check that the power cord is properly connected
- ◆ The switch (if present) must be set to position "1".

## FIRST IGNITION SETTINGS

After connecting the power cord at the back of the generator, turn the switch (if any) to position (I). The switch is used to power the heat generator board.

### DATE-TIME

This menu allows the date and time to be set.

To set: OK > *SETTINGS* > *DATE-TIME*.

### LANGUAGE

This menu allows the preferred language to be selected.

To set: OK > *SETTINGS* > *LANGUAGE*.

The languages available are: The languages available are: Italian - English - German - French - Spanish - Portuguese - Danish - Estonian - Croatian - Slovenian - Dutch - Polish- Czech.

### DEGREES

This menu allows you to set the desired unit of measurement.

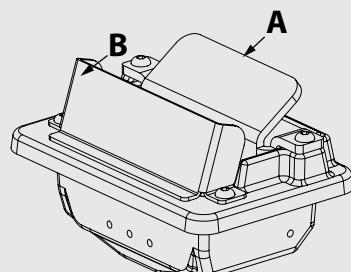
To set: OK > *SETTINGS* > *DEGREES*

**DO NOT USE ANY TYPE OF FLAMMABLE LIQUIDS FOR IGNITION!  
DO NOT ALLOW THE BAG OF PELLETS TO COME INTO CONTACT WITH THE BOILING HOT STOVE DURING THE  
FILLING PHASE!  
IN THE EVENT OF CONTINUED FAILURE TO LIGHT, CONTACT AN AUTHORISED TECHNICIAN.**

#### NO IGNITION

**THE APPLIANCE MAY FAIL TO LIGHT BECAUSE THE AUGER IS EMPTY AND NOT ALWAYS ABLE TO LOAD THE BURN POT  
FAST ENOUGH WITH THE PELLETS NEEDED FOR NORMAL IGNITION.  
IF THE PROBLEM OCCURS AFTER ONLY A FEW MONTHS OF OPERATION, CHECK THAT THE ROUTINE CLEANING  
DESCRIBED IN THE STOVE HANDBOOK HAS BEEN CARRIED OUT CORRECTLY**

**IT IS FORBIDDEN TO USE THE DEVICE WITHOUT A PARTITION (A) AND FLAME  
GUARD (B).  
REMOVAL WILL COMPROMISE THE SAFETY OF THE PRODUCT AND RESULT IN  
THE IMMEDIATE NULLIFICATION OF THE WARRANTY PERIOD.  
IN THE EVENT OF WEAR OR DETERIORATION, REQUEST THE PART'S  
REPLACEMENT FROM THE AFTER-SALES SERVICE  
(REPLACEMENT DOES NOT FALL WITHIN THE PRODUCT WARRANTY AS THE  
PART IS SUBJECT TO WEAR).**



## OPERATION AND LOGIC

### IGNITION

Once the previously listed points have been checked, press key  for three seconds to ignite the stove. During ignition, the stove will check for a flame for a period of 15 minutes. Once the control temperature has been reached, the stove interrupts the ignition phase and switches to PREPARATION.

### PREPARATION

During the preparation phase, the stove stabilises combustion, increasing it progressively, to then start ventilation and switch to WORK

### WORK

In the work phase, the stove switches to the SET POWER defined by the user, heating the room until SET THERMOSTAT is achieved. See next heading.

### ADJUSTING SET THERMOSTAT

The SET room thermostat can be set using keys 2 and 3, from LOW-TA - 7°C - 37°C - HOT. If the value is between 07°C - 37°C, the stove checks the room temperature using a probe in the handheld control. Once the set temperature has been reached, the stove automatically reduces the power, guaranteeing best comfort and reducing pellet consumption: this process is called "modulation".

### LOW-TA - HOT

If the SET THERMOSTAT is "LOW-TA" (set under the 7°C threshold), the temperature is checked by the additional thermostat contact, thus bypassing the temperature probe in the handheld device.  
If the contact is open (fulfilled), the stove works at minimum power.  
If the contact is closed (request), the stove works at the set power.  
If the setting is on "HOT" (set above 37°C), the stove only works at the set power, thus bypassing the external contact and the temperature probe.

### ADJUSTING SET POWER

The set power has 5 levels of operation. Pressing the key  allows you to view the set power which can be changed using the keys  or .  
Power 1 = minimum level - Power 5 = maximum level.

The change must be confirmed by pressing the key **OK**.

### AUTO BLOW

During the work phase, the stove cleans the burn pot at regular intervals with an "AUTO BLOW".  
When this procedure starts, a message is displayed. During the "AUTO BLOW" procedure, the pellet feed slows down and the fumes motor increases.  
After cleaning, the stove resumes operation in normal conditions.

### SWITCH-OFF

Press the  key for three seconds.  
Once this operation has been performed, the appliance automatically enters the switch-off phase, blocking the supply of pellets.  
The flue gas exhaust motor and the hot air flow motor will remain on until the stove temperature has dropped below the safety settings.

### REIGNITION

The stove can only be re-ignited if the temperature of the exhaust fumes is lower than the preset threshold and the minimum safety time has passed.

## MODES

This menu allows you to set the machine operation logic. Range: (**AUTOMATIC, SELF CONTROL**)

If **AUTOMATIC** mode is selected, the stove power will be automatically adjusted to reach the set temperature without exceeding it.

**This function improves the experience of using the generator in terms of consumption, thermal and acoustic comfort and the reduction in the need for cleaning and maintenance.**

If **SELF CONTROL** mode is selected, the stove will heat the room to the set temperature whilst maintaining the power set by the user.

To set: **OK > MODE > SET**

## FRONT AIR

This menu allows the upper ventilation motor speed to be set.

Range: (**AUTO, COMFORT**).

If comfort mode is selected, the upper air speed is reduced.

To set: **OK > FRONT AIR > SET**

## AIR DUCTING (ANGELA PLUS)

This menu allows you to set the ducting motor speed. Range: (**AUTO, COMFORT, OFF**).

If **COMFORT** mode is selected, the ducting speed is reduced. If **OFF** is selected, the ducting is turned off.

Check that the ducting is not disabled; in this case follow the instructions given in the chapter "**HOT AIR DUCTING**".

To set: **OK > AIR DUCTING > SET**

By connecting an external NTC probe to the input, it is possible to adjust the **TEMPERATURE**.

To set: **OK > AIR DUCTING > TEMPERATURE**

## AIR ZONE CONTROL (ANGELA PLUS)

This menu allows you to enable the **AIR ZONE CONTROL** mode

Range: (**ON, OFF**)

If **ON** is selected, the stove will optimise the adjustment so that the heat is sent to the ducting when the main room temperature set is reached.

To set: **OK > AIR ZONE CONTROL > SET**

**WARNINGS:** If the appliance is installed with air ducting active, but ambient probe or thermostat for air ducting (i.e. the jumper is kept on the ducting terminal), and the **AIR ZONE CONTROL** function is activated, it sends heat into the ducting regardless of the temperature of the room receiving the ducting.

## EASY SETUP

The volumetric weight of the pellet is the ratio between the weight and the volume of the pellet. This ratio may change without altering pellet quality. By using the **EASY SETUP** function, it is possible to dose the pellets by increasing or decreasing the preset values.

In the stove program, the available values range from "- 3" to "+ 3"; all stoves are calibrated during production with the optimal value which is 0

If you notice an excessive deposit on the burn pot, access the **EASY SETUP** program and lower the value by one unit to "- 1"; then wait until the next day and if there is no improvement, decrease again, to a maximum of "- 3". If, on the other hand, it is necessary to increase the pellet dosage, switch the factory value from "0" to "+ 1, + 2, + 3" as required.

To set: **OK > EASY SETUP**

EXCESSIVE PELLET DEPOSIT IN BURN POT			NORMAL OPERATION	MINIMUM PELLET DEPOSIT IN BURN POT		
-3	-2	-1	0	+1	+2	+3
THIRD DECREASE RANGE IF THE FIRST TWO ARE INSUFFICIENT	SECOND DECREASE RANGE IF THE FIRST IS INSUFFICIENT	FIRST DECREASE RANGE (TEST FOR 1 DAY)	OPTIMAL FACTORY VALUE	FIRST INCREASE RANGE	SECOND INCREASE RANGE IF THE FIRST IS INSUFFICIENT	THIRD INCREASE RANGE IF THE FIRST TWO ARE INSUFFICIENT

**N.B.: IF THESE ADJUSTMENTS DO NOT SOLVE THE PROBLEM OF PELLET DEPOSITS IN THE BURN POT, PLEASE CONTACT YOUR LOCAL SERVICE CENTRE.**

## CHRONO

This function allows stove ignition and switch-off to be automatically programmed.

The factory setting for **CHRONO** is off.

The chrono allows the programming of 4 time slots per day, which can be used every day of the week. **For each time slot, it is possible to set ignition and switch-off times, specific days of application, desired temperature and set power. Current day and time settings are essential for the correct operation of the Chrono.**

### Recommendations

Before using the chrono function, you must set the current date and time, so check that you have followed the points listed in the sub-chapter "DATE/TIME". To use the chrono function correctly, it must not only be programmed, but also enabled. The 4 time slots can be overlapped using the ignition and switch-off time settings. In this way, it is possible to create a combination of time slots with different temperatures and power levels, without changing the status of the stove.

N.B.: in the case of overlapping time slots, the stove will remain on until the last switch-off time.

### ENABLING

Allows the chrono and the different stove time slots to be enabled/disabled.

To set: *OK > CHRONO > ENABLING*.

### PRG 1-4

Prg x allows you to set the on/off time, the days of use of the scheduled time slot and the temperature (LOW-TA - 07 - 37 °C - HOT), plus the required power. Current day and time settings are essential for the correct operation of the Chrono.

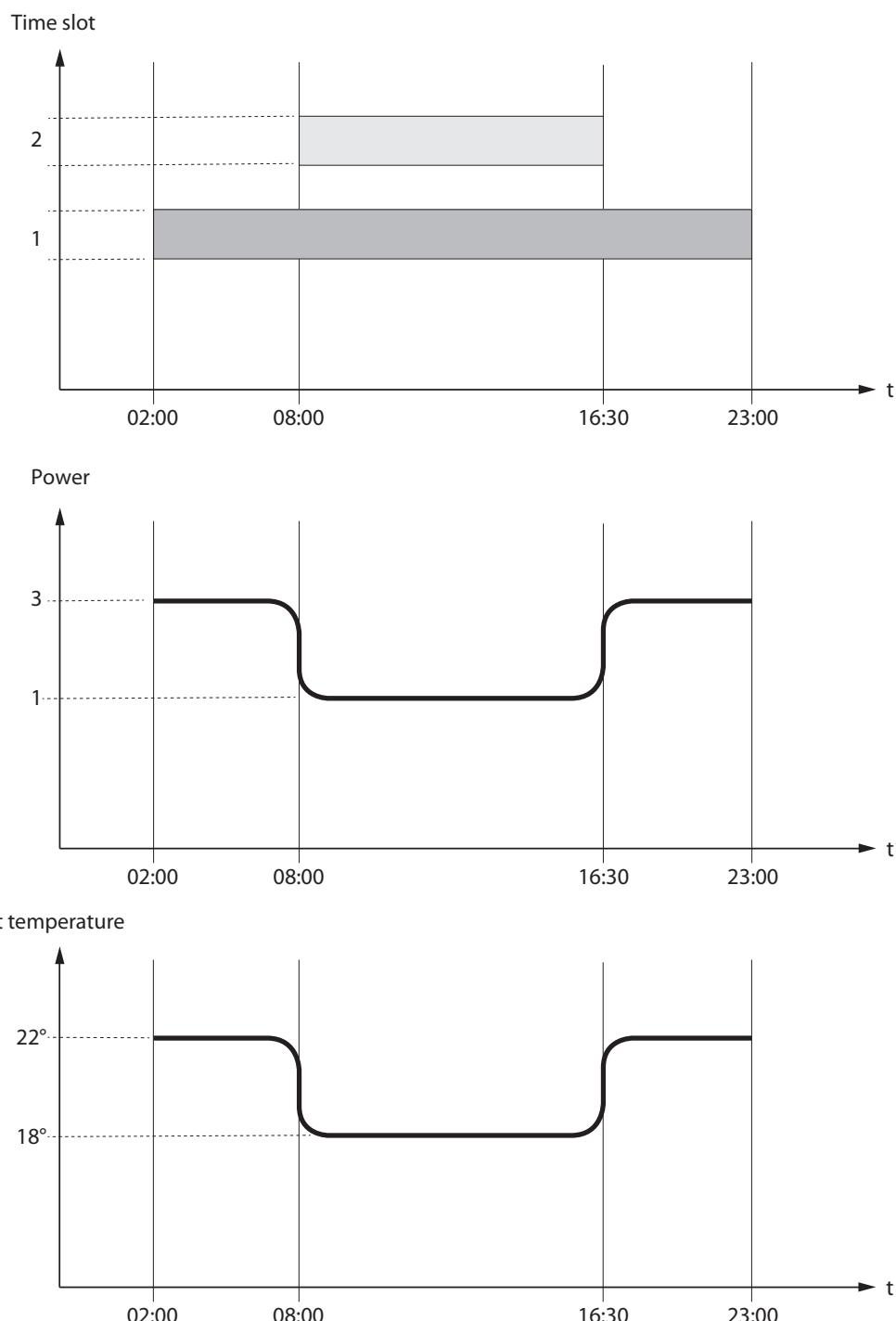
To set: *OK > CHRONO > PRGX*

CHRONO	>	ENABLING	>	PRG 1	On/off	Enable/disable PRG 1
	∨			PRG 2	On/off	Enable/disable PRG 2
	∨			PRG 3	On/off	Enable/disable PRG 3
	∨			PRG 4	On/off	Enable/disable PRG 4
	∨					
PRG1	>			START PRG1	OFF-00:00-23:50	PRG1 ignition time
	∨			STOP PRG1	OFF-00:00-23:50	PRG1 switch-off time
	∨			MONDAY...SUNDAY	On/off	Enable/disable days PRG1
	∨			SET PRG1	LOW-TA - 07- 37 °C - HOT	Set thermostat PRG1
	∨			POWER PRG1	1-5	Set power PRG1
	∨					
PRG2	>			START PRG2	OFF-00:00-23:50	Ignition time PRG2
	∨			STOP PRG2	OFF-00:00-23:50	Switch-off time PRG2
	∨			MONDAY...SUNDAY	On/off	Enable/disable days PRG2
	∨			SET PRG2	LOW-TA - 07- 37 °C - HOT	Set thermostat PRG2
	∨			POWER PRG2	1-5	Set power PRG2
	∨					
PRG3	>			START PRG3	OFF-00:00-23:50	Ignition time PRG3
	∨			STOP PRG3	OFF-00:00-23:50	Switch-off time PRG3
	∨			MONDAY...SUNDAY	On/off	Enable/disable days PRG3
	∨			SET PRG3	LOW-TA - 07- 37 °C - HOT	Set thermostat PRG3
	∨			POWER PRG3	1-5	Set power PRG3
	∨					
PRG4	>			START PRG4	OFF-00:00-23:50	Ignition time PRG4
	∨			STOP PRG4	OFF-00:00-23:50	Switch-off time PRG4
	∨			MONDAY...SUNDAY	On/off	Enable/disable days PRG4
	∨			SET PRG4	LOW-TA - 07- 37 °C - HOT	Set thermostat PRG4
	∨			POWER PRG4	1-5	Set power PRG4



WHEN THE WEEKLY PROGRAMMER IS ACTIVE, THE RELATIVE ICON WILL BE SHOWN ON THE RADIO CONTROL DISPLAY.



**EXAMPLE OF CHRONO OVERLAPPING TIMES/SLOTS**


	Time slot 1	Start 2am Stop 11pm	Power 3 - set temp 22°C
	Time slot 2	Start 8am Stop 4:30pm	Power 1 - set temp 18°C
	Stove operation		

## SETTINGS

- ◆ DATE-TIME
- ◆ LANGUAGE
- ◆ SET DEGREES

SEE CHAPTER: FIRST IGNITION SETTINGS.

### DISPLAY

The "DISPLAY" menu allows:



- ◆ Adjustment of Display contrast.
- ◆ Activation/Deactivation of backlight.
- ◆ Enabling/disabling of acoustic signal.

STAND-BY ◆ Setting of the timer to turn off the Display backlight.

RESET ◆ Setting of the timer to turn off the Display (sleep mode).

To set: *OK > SETTINGS > DISPLAY*.

**SETTING THE SHORT TIME PROMOTES BATTERY LIFE**



### STAND BY

The **STAND BY** function is used if the stove needs to be turned off immediately instead of a power modulation.

To set: *OK > SETTINGS > STAND BY*

#### STAND BY FUNCTION SET TO ON

If the **STAND BY** function is enabled (ON) and the ambient temperature exceeds the **SET THERMOSTAT + DELTA T OFF** value, then the stove switches off after a preset factory delay, and **STAND BY** will be displayed on the screen.

When the room temperature is lower than the **SET THERMOSTAT - DELTA T ON** value, and after a possible cooling time, the stove switches back on.

#### STAND BY FUNCTION SET TO OFF (FACTORY SETTING)

If the **STAND BY** function is not active (OFF), if the stove exceeds the set room temperature it will switch to the minimum value, modulating and displaying **MODULATION**. When the room temperature is lower than the **SET THERMOSTAT** the stove will restart at the set power and **WORK** will be displayed on the screen.

### OPERATION WITH ADDITIONAL THERMOSTAT (OPTIONAL)

#### STAND BY FUNCTION SET TO OFF (FACTORY SETTING)

If the **STAND BY** function is not active (OFF), if the stove exceeds the room temperature set on the additional thermostat (contact open) it will switch to the minimum value, displaying **MODULATION**. When the room temperature is lower than the set value on the additional thermostat (closed contact), the stove will resume operation at the set power, and **WORK** will be displayed on the screen.

#### STAND BY FUNCTION SET TO ON

When the **STAND BY** function is active (ON), when the room temperature set on the supplementary thermostat is reached (open contact), the stove will switch off after a pre-set default delay period, and **STAND BY** will be displayed on the screen.

When the room temperature is less than the set temperature on the additional thermostat (closed contact), and after a certain cooling time, the stove ignites again.



**WHEN STAND BY AND AIR ZONE CONTROL ARE ACTIVE, THE GENERATOR IS SWITCHED OFF ONLY IF BOTH ROOMS (INSTALLATION, DUCTING) REACH THE SET TEMPERATURE.**



**FOR CORRECT OPERATION, THE SET THERMOSTAT MUST BE SET TO LOW-TA.  
> SEE THE ADDITIONAL THERMOSTAT INSTALLATION CHAPTER**

## DELTAT

This function allows the hysteresis thresholds to be set for stove ignition (DELTA-T ON) and switch-off (DELTA-T OFF), used as an ambient temperature adjustment interval if not managed by an external thermostat.

To set: *OK > SETTINGS > DELTA-T*

## FIRST LOAD

This function allows you to activate the gearmotor for loading pellets continuously. Before starting the function, make sure the stove is cold and "OFF".

To set: *OK > SETTINGS > FIRST LOAD*

To stop continuous loading, just press and hold key 6 for 2 seconds.

## QUICK ACCESS:

Before starting the function, make sure the stove is cold and "OFF".

Press keys 6 + 4 at the same time for two seconds until the message "FIRST LOAD" is displayed.

To stop continuous loading, just press and hold key 6 for 2 seconds.

**RESET**

Allows the user to reset all editable values to the default values.

To set: *OK* > *SETTINGS* > *RESET*.

## FASTRONIC EASY CONTROL

The functions allows for two values to be set:

- **OFF** (disabled - factory default)
- **ON** (enabled)

Activation (EASY CONTROL = ON) is recommended in the event that there is an excessive formation of combustion residues in the flue during operation at reduced power (see FLUE EXHAUST chapter).

**Caution! It is advisable to activate the EASY CONTROL function under the supervision of a qualified technician.**

To set: *OK > SETTINGS > EASY CONTROL*

## DEPRESSURE NOTICE

It allows you to activate the buzzer for acoustic warnings if the door or the hopper are open.

**Please note: Activation can reduce battery life by 30%.**

***The battery life depends on the usage.***

To set: *OK > SETTINGS > DEPRESSURE NOTICE*

## ADDITIONAL FUNCTIONS

### SUPPLEMENTARY THERMOSTAT INSTALLATION (OPTIONAL)

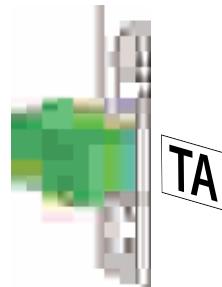
The stove can control the room temperature through a supplementary thermostat (optional).

After ignition (by pressing key 1 or in chrono mode), the stove will work to reach the set value on the thermostat, displaying WORK (closed contact) on the screen. The standard room sensor is by-passed automatically.

When the thermostat temperature has been reached (open contact), the stove switches to minimum power level and displays MODULATION ON THE SCREEN.

#### CONTROLS PROCEDURE

- ♦ A mechanical or digital thermostat with a "normally open" input is required.
- ♦ Remove the plug from the socket.
- ♦ Using the image to the side as a guide, connect the two thermostat wires (clean contact - no 230 V!).
- ♦ Connect the power to the stove again.
- ♦ Press key 3, until the **SET THERMOSTAT** is on **LOW-TA**.



*PLEASE NOTE: THE TERMINAL CAN BE FOUND IN THE BAG INSIDE THE STOVE.*



**INSTALLATION MUST BE PERFORMED BY QUALIFIED STAFF AND/OR THE MANUFACTURER'S SERVICE TECHNICIANS**

### DELAYED SWITCH-OFF

You can program a delayed switch-off for the stove. For example, if it is 8 pm and the delayed switch-off is set to 1h, the stove will automatically switch off at 9 pm.

If you press and hold keys 6 + 2 at the same time, the screen "DELAY SWITCH-OFF" will appear, (this setting can only be configured if the stove is in the **PREPARATION** or **WORK** phase).

Use keys 2 and 3 to increase/decrease the number of hours after which the stove will automatically start the final cleaning phase.

The number of hours range from OFF, 1 to 9.

Press P6 to confirm and return to the Home page.

One hour after the set switch-off time, the remaining operating time is indicated by displaying at one-minute intervals "switch off in" and the time "HOURS xx:xx".

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## CLEANING AND MAINTENANCE

### ALWAYS FOLLOW THE INSTRUCTIONS IN COMPLETE SAFETY!

- ♦ Make sure that the power cord is unplugged because the generator may have been programmed to switch on.
- ♦ That the generator is cold all over.
- ♦ That the ashes are completely cold.
- ♦ Ensure efficient air exchange in the room during the product cleaning operations.
- ♦ Poor cleaning will compromise correct operation and safety!

## MAINTENANCE

For correct operation, the generator must undergo routine maintenance by a qualified technician, at least once a year. The periodic inspection and maintenance operations must always be performed by specialised, qualified technicians, who operate in accordance with the laws in force and the instructions given in this use and maintenance manual.



**FUMES FROM BLOCKED FLUES ARE DANGEROUS!!**

**KEEP THE CHIMNEY AND FLUE CLEAR AND CLEAN IN ACCORDANCE WITH THE INSTRUCTIONS.**

**EVERY YEAR, HAVE THE FUME EXTRACTION SYSTEM, FLUE PIPES AND T-FITTINGS, INCLUDING THE INSPECTION CAPS, CLEANED. IF PRESENT, ALSO CLEAN THE ELBOWS AND HORIZONTAL SECTIONS!**

**THE GENERATOR CLEANING FREQUENCY IS INDICATIVE! IT DEPENDS ON THE QUALITY OF THE PELLETS AND FREQUENCY OF USE.**

**THESE OPERATIONS MAY SOMETIMES NEED TO BE PERFORMED MORE OFTEN**

## PERIODIC CLEANING UNDER USER'S RESPONSIBILITY

The periodic cleaning operations, as indicated in this use and maintenance manual, must be performed with the utmost care after reading the instructions, procedures and frequency described in this use and maintenance manual.

### CLEANING THE SURFACES AND COVERING

#### Never use abrasive or chemically aggressive detergents for cleaning!

The surfaces must be cleaned when the generator and coating are completely cold. For the maintenance of the surfaces and metal parts, simply use a cloth dampened with water or water and neutral soap.

Failure to comply with these instructions may damage the surfaces of the generator and cause the invalidation of the warranty.

### CLEANING THE CERAMIC GLASS

#### Never use abrasive or chemically aggressive detergents for cleaning!

The ceramic glass must be cleaned when the glass is completely cold.

To clean the ceramic glass, simply use a dry brush and some damp newspaper dipped in ash. If the glass is very dirty, use a specific cleaning agent for ceramic glass. Spray a small amount on a cloth and use it on the ceramic glass. Do not spray the cleaning agent or any other liquid directly on the glass or seals!

Failure to comply with these instructions may damage the surfaces of the generator and cause the invalidation of the warranty

### CLEANING THE PELLET HOPPER

When the hopper is completely empty, disconnect the generator power cord, remove any residue (dust, debris, etc.) from the empty hopper before filling it up.



**THE PELLET HOPPER GASKETS, BURN POT AND FIRE DOOR GUARANTEE CORRECT STOVE OPERATION. THEY MUST BE PERIODICALLY CHECKED BY THE USER. IF THEY ARE WORN OR DAMAGED, DO NOT USE THE STOVE UNTIL THEY HAVE BEEN REPLACED.**

**THESE OPERATIONS MUST BE PERFORMED BY A QUALIFIED TECHNICIAN.**

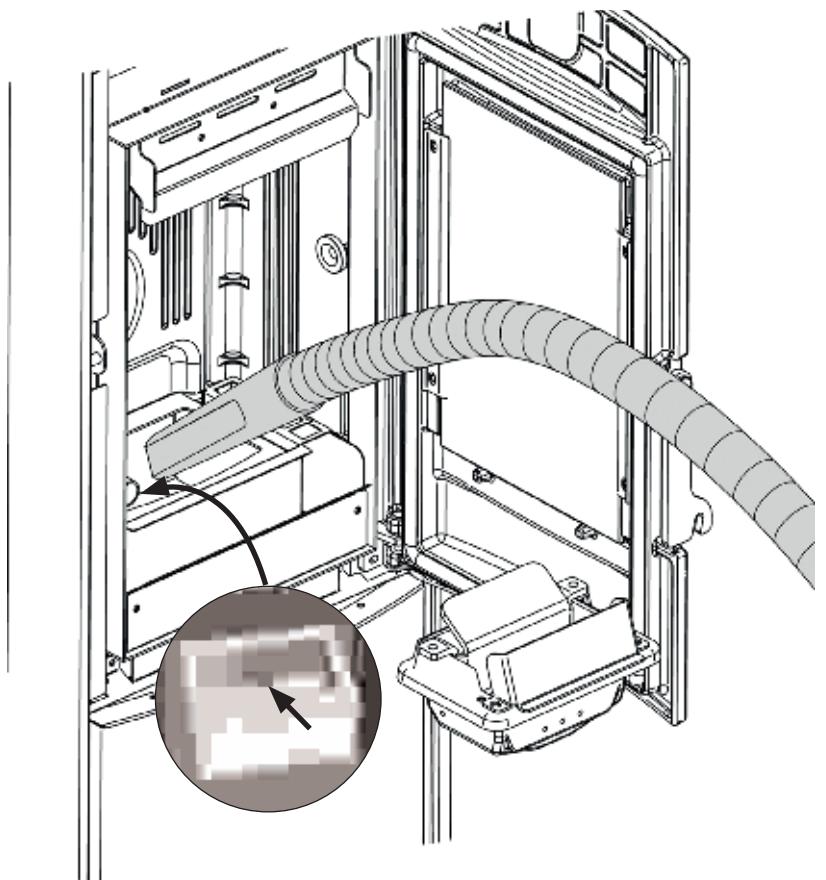


**IF THE POWER CORD IS DAMAGED, IT MUST BE REPLACED BY THE SERVICE CENTRE OR BY A SIMILARLY QUALIFIED PERSON, SO AS TO AVOID ALL RISKS.**

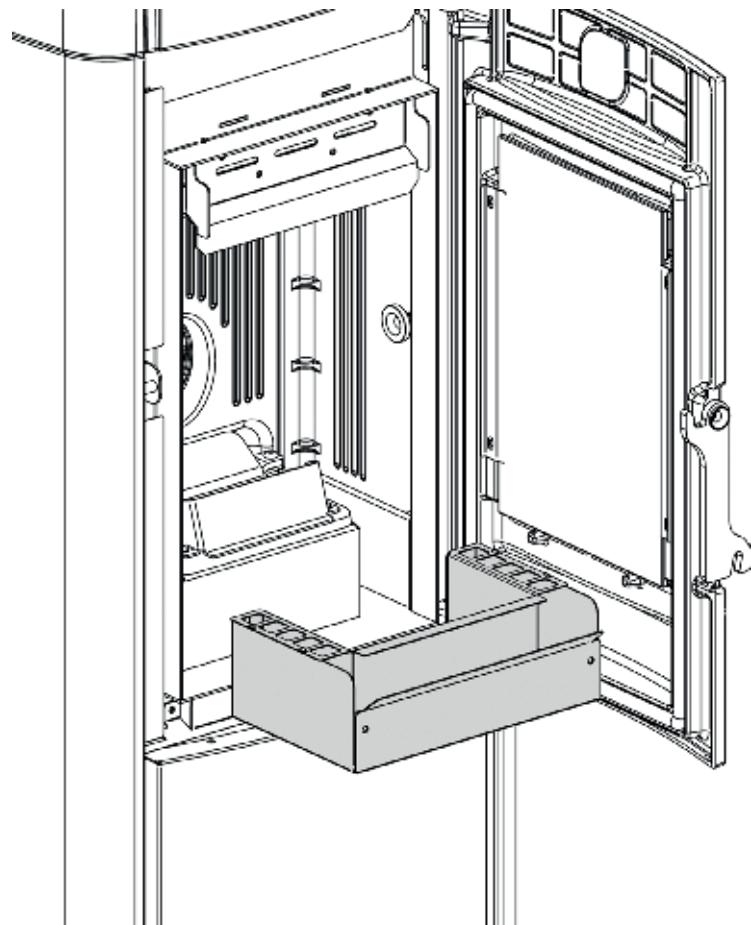
**BURN POT AND COMBUSTION CHAMBER:**

- ◆ Extract any residue in the burn pot
- ◆ Completely remove the burn pot from the relevant compartment;
- ◆ Extract the ash from the burn pot housing, ignition plug holder tube and combustion chamber.
- ◆ Free all the holes in the burn pot using the poker supplied.
- ◆ Re-position the burn pot in its housing and push it towards the fire wall.

*NOTE: Use a suitable ash vacuum cleaner with a container to separate the ash.*

**ASH DRAWER:**

- ◆ Remove the ash drawer and empty it into a dedicated container.

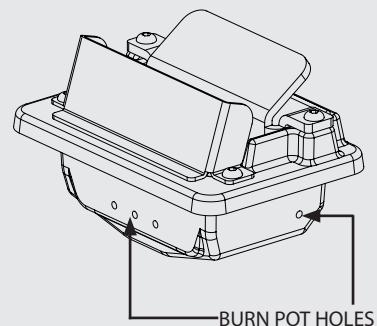




#### A CLEAN BURN POT GUARANTEES CORRECT OPERATION!

BY KEEPING THE BURN POT AND ITS HOLES CONSTANTLY CLEAN AND FREE OF COMBUSTION RESIDUE, EXCELLENT COMBUSTION IS GUARANTEED OVER TIME, THUS PREVENTING ANY GENERATOR MALFUNCTIONS THAT MAY REQUIRE TECHNICAL ASSISTANCE.

THE "EASY SETUP" FUNCTION IN THE USER MENU CAN BE USED TO ADAPT COMBUSTION TO SPECIFIC NEEDS.



PARTS/FREQUENCY	EVERY 3 DAYS	EVERY YEAR
BURN POT AND COMBUSTION CHAMBER (USER)	X	
ASH DRAWER (USER)	X	
HEAT EXCHANGER AND INSPECTION COMPARTMENT (TECHNICIAN)		X
T-SHAPED FITTING / SMOKE DUCT (TECHNICIAN)		X

Average use 8h at max. nominal power.

How often the ash drawer is emptied depends on a number of factors: the type of pellets, the stove output, the use of the stove and the type of installation.

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## ROUTINE MAINTENANCE PERFORMED BY QUALIFIED TECHNICIANS

### Routine maintenance must be performed at least once a year.

Since the generator uses pellets as solid fuel, it requires annual routine maintenance, which must be performed by a **Qualified technician, using only original spare parts.**

Failure to comply may jeopardise the safety of the appliance and invalidate the warranty conditions.

By observing the cleaning schedule reserved to the user described in the use and maintenance manual, the generator will be guaranteed correct combustion over time, thus preventing any faults and/or malfunctions which may require subsequent technical assistance. Requests for routine maintenance are not covered by the warranty.

### GASKETS, PELLET HOPPER LID, DOOR, ASH DRAWER AND BURN POT, INSPECTION OF SMOKE DUCTS

The gaskets ensure the proper sealing of the stove and therefore its proper operation.

They must be periodically checked by the user. If they are worn or damaged, do not use the stove until they have been replaced. These operations must be carried out by a qualified technician.

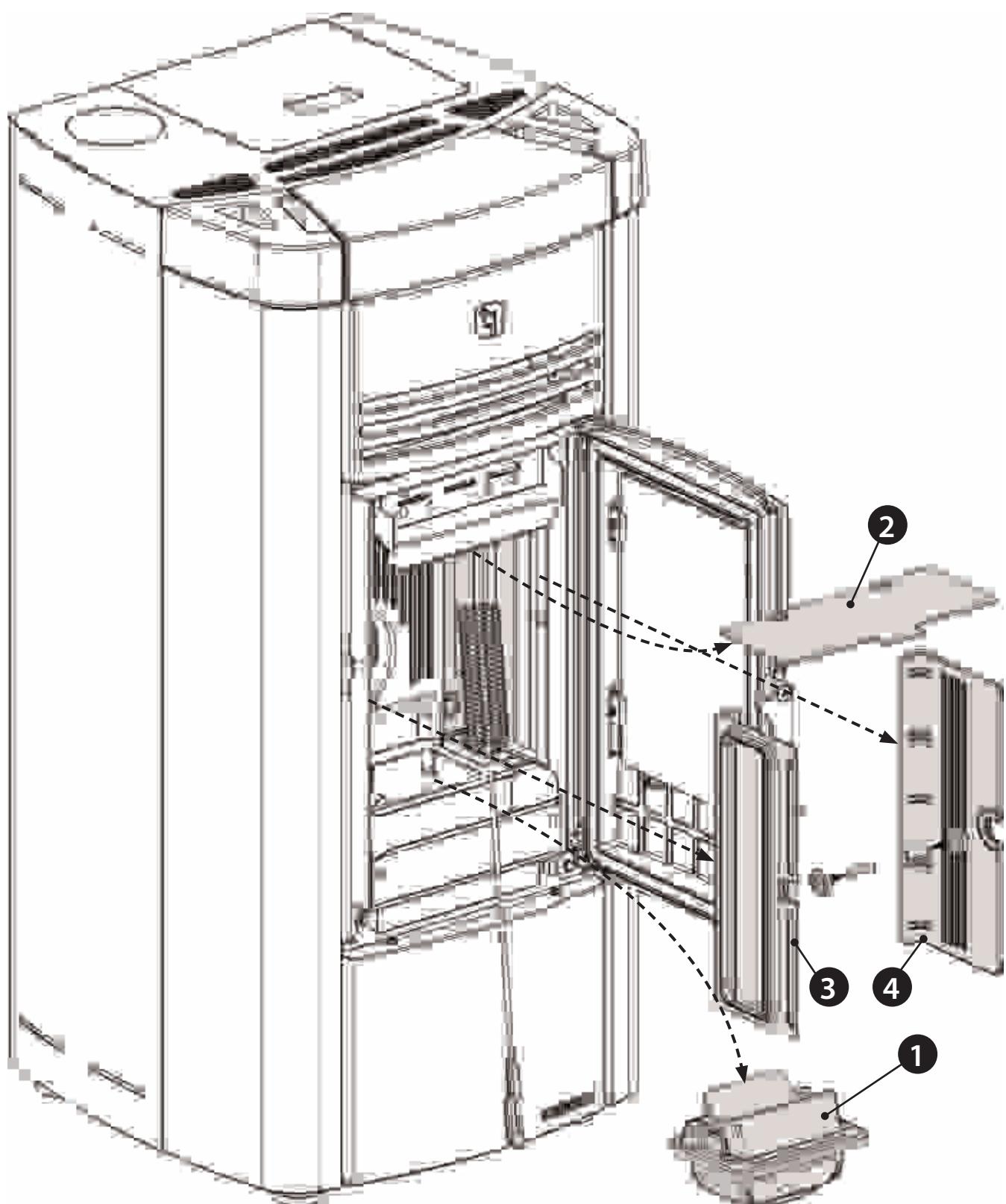
### CONNECTION TO THE FLUE

Annually, or in any case each time the flue pipe needs to be vacuumed and cleaned. If there are horizontal sections, the residue must be removed to prevent it from obstructing the flow of fumes.

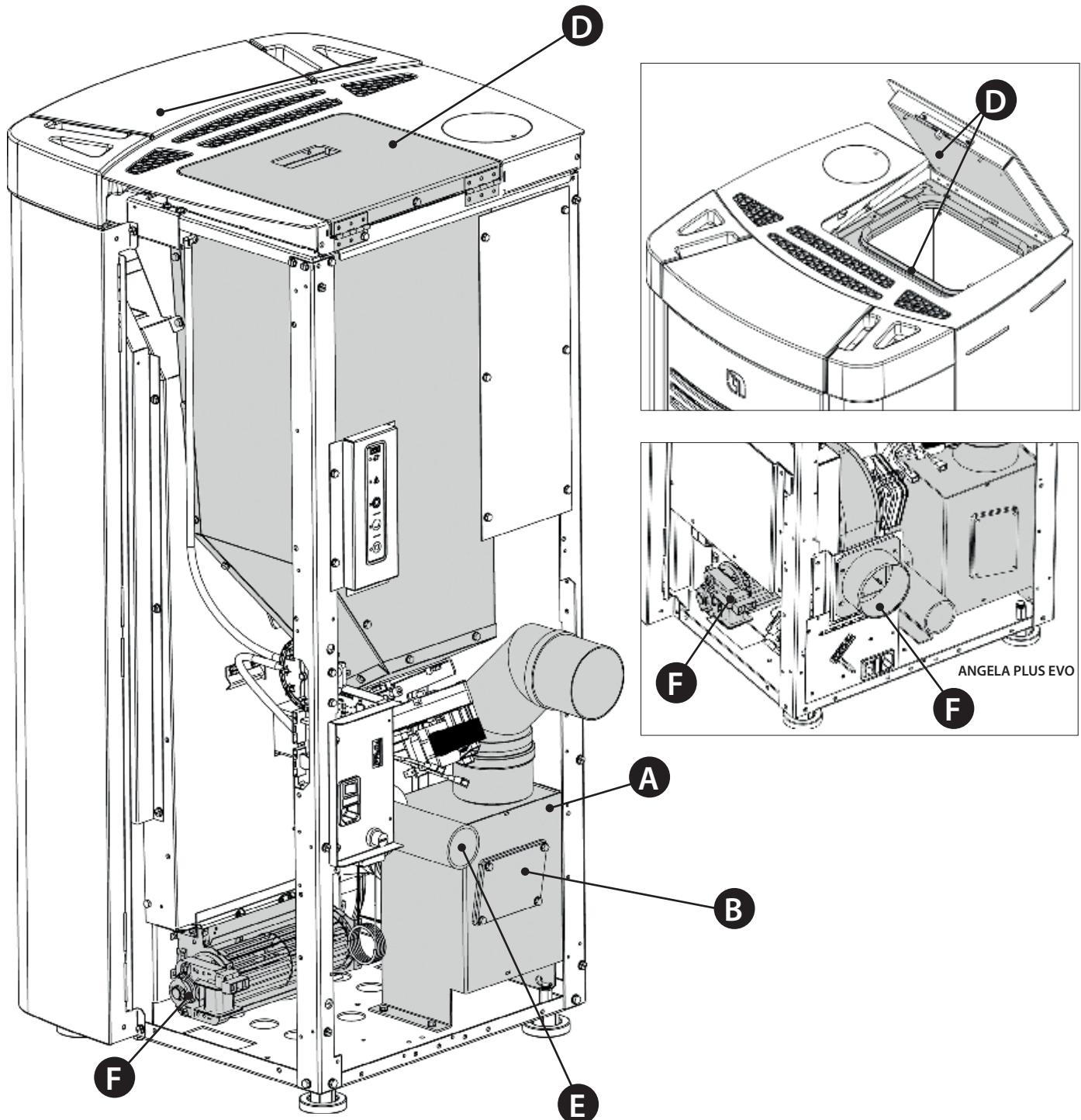
### SHUT-DOWN (END OF SEASON)

At the end of each season, before turning the stove off, it is advisable to completely empty the pellet hopper, removing any pellet residue and dust with a vacuum cleaner.

**Routine maintenance must be performed at least once a year.**

**EVERY YEAR (TECHNICAL)  
HEAT EXCHANGER**

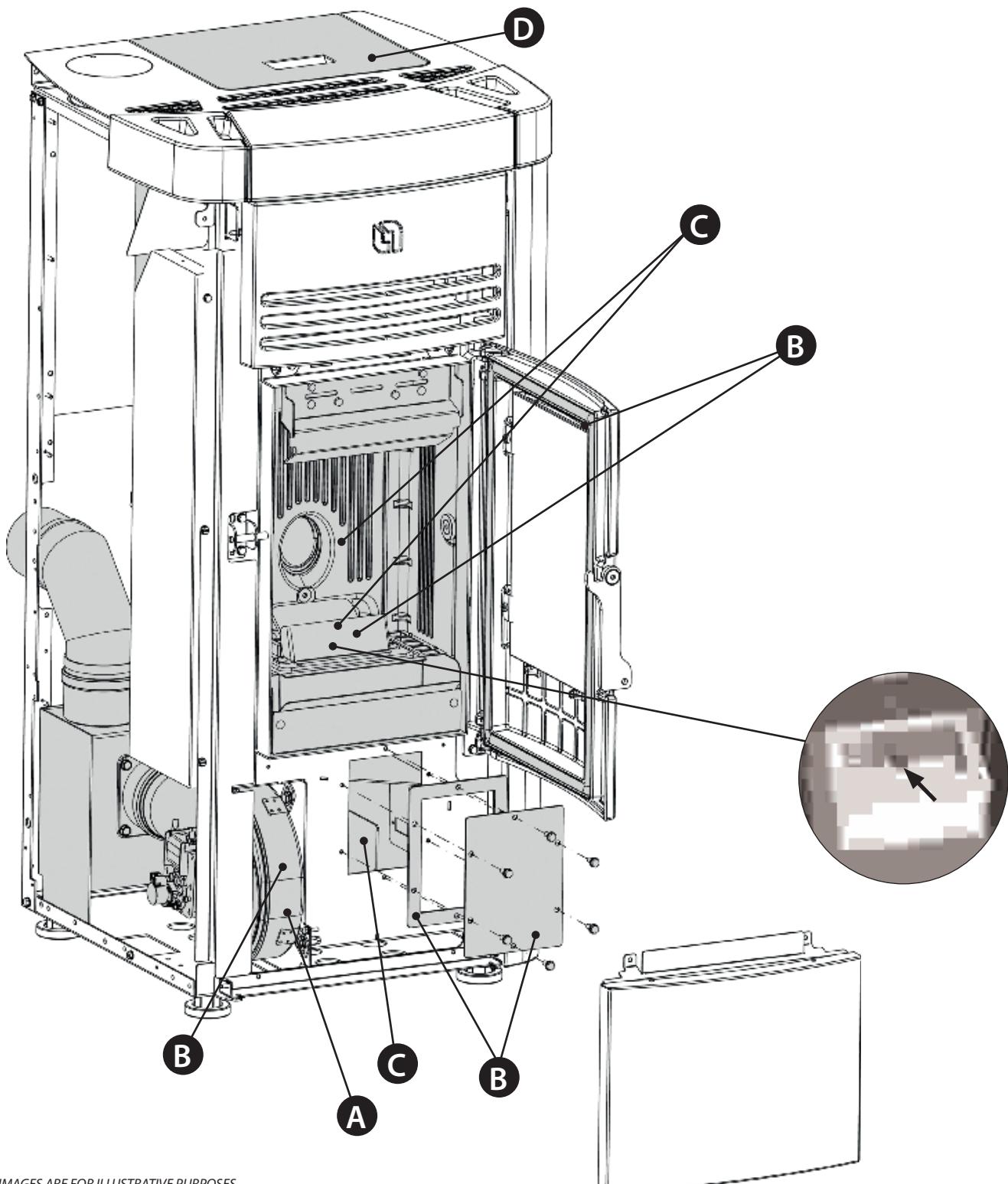
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THE IMAGES ARE FOR ILLUSTRATIVE PURPOSES.

<b>A</b>	Fumes motor (disassembly and cleaning and fumes and "T" pipes), new silicone in the specified points
<b>B</b>	Gaskets, pellet hopper, inspections, ash drawer and door (replace and apply silicone where indicated)
<b>C</b>	Combustion chamber and heat exchanger (full cleaning) including ignition plug pipe
<b>D</b>	Hopper (complete emptying and cleaning) and check gasket.
<b>E</b>	Check air inlet pipe and check/clean mechanical pressure switch.
<b>F</b>	Dismantling of ambient air fan and removal of dust and pellet residue.

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<b>E</b>	Check air inlet pipe and check/clean mechanical pressure switch.
<b>F</b>	Dismantling of ambient air fan and removal of dust and pellet residue.

## DISPLAYS

DISPLAY	REASON
<b>OFF</b>	Generator off
<b>START</b>	The start-up phase is in progress
<b>PELLET LOADING</b>	Continuous pellet loading is in progress during the ignition phase
<b>IGNITION</b>	The ignition phase is in progress
<b>PREPARATION</b>	The preparation phase is in progress
<b>WORK</b>	The normal work phase is in progress
<b>MODULATION</b>	The generator is working at minimum
<b>FINAL CLEANING</b>	The final cleaning is in progress
<b>STAND-BY</b>	Generator off waiting for re-ignition due to the external thermostat.
<b>COOLING STAND BY</b>	A new ignition is attempted when the generator has just been switched off. When the generator switches off, you must wait for the complete shutdown of the fumes motor, then clean the burn pot. The generator can only be re-ignited when these operations have been performed.
<b>BLACK OUT STAND BY</b>	The generator is cooling after a power cut. Once cooling is completed, it will re-start automatically
<b>AUTO BLOW</b>	The automatic blow is active
<b>CLOSE HOPPER-STOVE DOOR</b>	This indication means that you have 60 seconds to close the hatch/door and the pellet lid. Once 60 seconds have passed, during ignition the stove will go into "DEPR ALARM" mode, while during normal operation the stove will go into "COOLING STAND BY" mode before automatically resuming operation once the conditions are satisfied (cold stove, etc.).
<b>AIR ZONE CONTROL</b>	This message, visible in the WORK phase, indicates that the appliance is optimising the distribution of hot air between the installation room and the ducted room.

## ALARMS

DISPLAY	EXPLANATION	SOLUTION
	Indicates the presence of an alarm.	On: indicates the presence of an alarm The alarm can only be reset if the fumes motor has stopped and 15 minutes have passed since the alarm was displayed, by pressing key 6 for 3 seconds.
<b>FUMES MOTOR FAULT</b>	Fumes motor fault	Contact after-sales centre
<b>FUMES PROBE</b>	Fumes probe fault.	Contact after-sales centre
<b>HOT FUMES</b>	High fumes temperature	Check pellet feed (see "EASY SETUP"), if the problem cannot be solved, contact a qualified technician.
<b>NO IGNITION</b>	The pellet hopper is empty. Pellet feed calibration inadequate. Thermostat bulbs tripped.	Check for the presence of pellets in the hopper. Adjust the pellet flow (see "EASY SETUP"). Check the procedures described in the "IGNITION" chapter. Check bulb thermostats (see chapter on Resetting)
<b>NO FLAME</b>	The pellet hopper is empty. No pellet feed. The gearmotor does not feed pellets.	Check for the presence of pellets in the hopper. Adjust the pellet flow (see "EASY SETUP").
<b>DEPR ALARM</b>	The door is not closed correctly. The ash drawer is not closed correctly. The combustion chamber is dirty. The fumes exhaust pipe is blocked/dirty The vacuum detection channel inside the ash drawers is clogged.	Check hermetic door closure. Check hermetic closure of the ash drawer. Check cleanliness of the fumes pipe and the combustion chamber. Check and clean the hose connection and the ash drawer pressure switch tube.
<b>NO IGNITION - BLACK OUT</b>	No power during the ignition phase.	Turn the stove off using key 6 and repeat the procedure described in the "IGNITION" chapter. Other reset operations should be performed by an authorised technician.
<b>COMMAND AUGER ALARM</b>	Abnormal pellet loading.	Contact after-sales centre

## DISPOSAL

## INFORMATION FOR MANAGEMENT OF ELECTRIC AND ELECTRONIC APPLIANCE WASTE CONTAINING BATTERIES OR ACCUMULATORS



This symbol, which is used on the product, batteries, accumulators or on the packaging or documents, means that at the end of its useful life, this product, the batteries and the accumulators included must not be collected, recycled or disposed of together with domestic waste. Improper management of electric or electronic waste or batteries or accumulators can lead to the leakage of hazardous substances contained in the product. For the purpose of preventing damage to health or the environment, users are kindly asked to separate this equipment and/or batteries or accumulators included from other types of waste and to arrange for disposal by the municipal waste service. It is possible to ask your local dealer to collect the waste electric or electronic appliance under the conditions and following the methods provided by national laws transposing the Directive 2012/19/EU.

Separate waste collection and recycling of unused electric and electronic equipment, batteries and accumulators helps to save natural resources and to guarantee that this waste is processed in a manner that is safe for health and the environment. For more information about how to collect electric and electronic equipment and appliances, batteries and accumulators, please contact your local Council or Public Authority competent to issue the relevant permits.

EN 16510-1 Symbol	EXPLANATION
nom	Nominal heat output
part	Part load heat output
CON / INT	Appliance operation, Continuos (CON) or Intermittent (INT)
$CO_{2\text{ nom}} / CO_{2\text{ part}}$	Carbon dioxide emission
$CO_{\text{nom}} / CO_{\text{part}}$	Carbon monoxide emission
$d_B$	Minimum distances to combustible materials - bottom
$d_C$	Minimum distances to combustible materials - ceiling
$d_F$	Minimum distances to combustible materials - floor in front
$d_L$	Minimum distances to combustible materials - side radiation area
$d_{\text{non}}$	Minimum distances to non-combustible walls
$d_{\text{out}}$	Flue gas exhaust pipe
$d_p$	Minimum distances to adjacent combustible materials - front
$d_R$	Minimum distances to combustible materials - rear
$d_S$	Minimum distances to combustible materials - side
$E, f$	Power supply voltage, frequency
EEI	Energy Efficiency Index
$el_{\text{max}}$	Consumption of electrical auxiliary energy at nominal heat output
$el_{\text{min}}$	Consumption of electrical auxiliary energy at part load heat output
$el_{\text{SB}}$	Consumption of electrical auxiliary energy at standby
$H$	Appliance height
$L$	Appliance depth
$m$	Net weight
$m_{\text{chim}}$	Maximum load of a chimney the appliance max carry
$m_{h\text{ nom}} / m_{h\text{ part}}$	Hourly consumption
$NO_{x\text{ nom}} / NO_{x\text{ par}}$	Nitrogen oxides emission
$OGC_{\text{nom}} / OCG_{\text{part}}$	Emission of organic gaseous carbon
$PM_{\text{nom}} / PM_{\text{part}}$	Particulate matter emissions
$P_{\text{nom}} / P_{\text{part}}$	Heat output
$p_{\text{nom}} / p_{\text{part}}$	Minimum flue draught
$P_{\text{SH nom}} / P_{\text{SH part}}$	Space heat output
$P_W$	Permissible maximum water operating pressure
$P_{W\text{ nom}} / P_{W\text{ part}}$	Water heat output
$s$	Thickness of the protective insulation material
$T_{\text{class}}$	Chimney designation
$T_{f,g\text{ nom}} / T_{f,g\text{ part}}$	Mean flue gas temperature
$T_{s\text{ nom}} / T_{s\text{ part}}$	Flue gas outlet temperature
$W$	Appliance width
$W_{\text{max}}$	Maximum electric power input
$\eta_{\text{nom}} / \eta_{\text{part}}$	Efficiency
$\eta_S$	Seasonal space heating efficiency at nominal heat output
$\Phi_{f,g\text{ nom}} / \Phi_{f,g\text{ part}}$	Flue gas mass flow
Wood Pellet (L)	Wood Pellet
Wood Logs (l)	Wood Logs
	Read and follow the user operating instructions



# Extraflame®

## Riscaldamento a Pellet

**EXTRAFLAME S.p.A.** Via Dell'Artigianato, 12 36030 - MONTECCHIO PRECALCINO (VI) - ITALY

☎ +39.0445.865911 - ☎ +39.0445.865912 - ☐ info@extraflame.it - ☐ www.lanordica-extraflame.com

**MADE IN ITALY**  
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